Metal Detection Check Sheet Date: \_\_\_\_

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| Time | Line # | Product Description | Threshold setting | Sensitivity setting #1 | Sensitivity setting #2 | 2.5 mm Ferrous | 2.5mm Non-Ferrous | 5.0 mm 316 Stainless | Checked by |
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* Perform metal detection check against standards at start of shift, hourly +/-10 minutes and whenever there is a change in product, size, shape, after malfunctions, and prior to shut down.
* Perform pre-operation check prior to running production and a post-operation check prior to wash down or shut down.
* Metal detection check is performed by standard metal test pieces placed on top of the product and allowed to pass through the center of the opening (aperture) 3 times.
* If any test pieces do not yield a positive result, the unit is not working properly. Recheck the negative test piece(s). If after a recheck a positive result is still not achieved, notify the management and place all products since the last good check on hold until it can be successfully passed through a properly functioning metal detector.
* If metal is detected in product, remove the suspect product from the line, place on hold or quarantine for further investigation (Corrective Action Investigation).
* Note any action taken or comments on the back of this sheet for future reference. Maintain a copy in the corrective action file.

Verified by:

Date: