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Pine Chemicals Industry Global Overview and Trends

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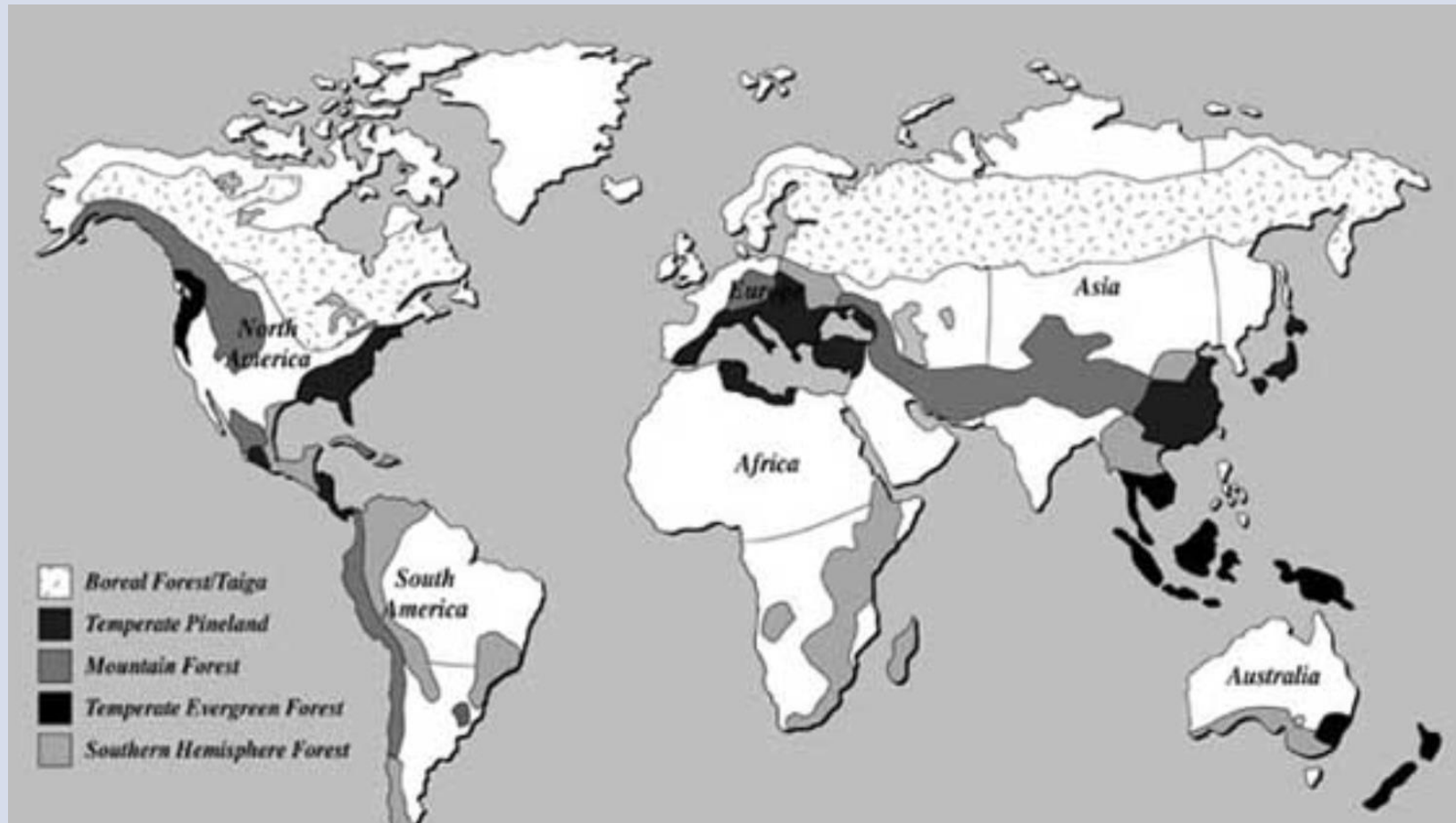
Y2025 : What's going on ?

- US Tariffs
- Still low demand for Pulp
- CTO fractionation rates improving ... but limited by Rosin demand
- Rosin derivatives : Reprotox classification ?
- Biofuels : Increasing demand for TOFA/CFA
- MDF Turpentine : A new source coming to the market

But let's start with the origin of our industry : The coniferous forests

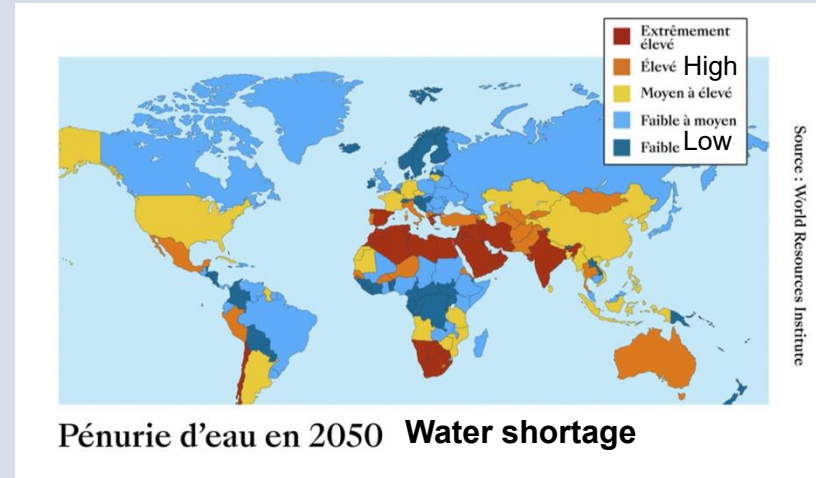
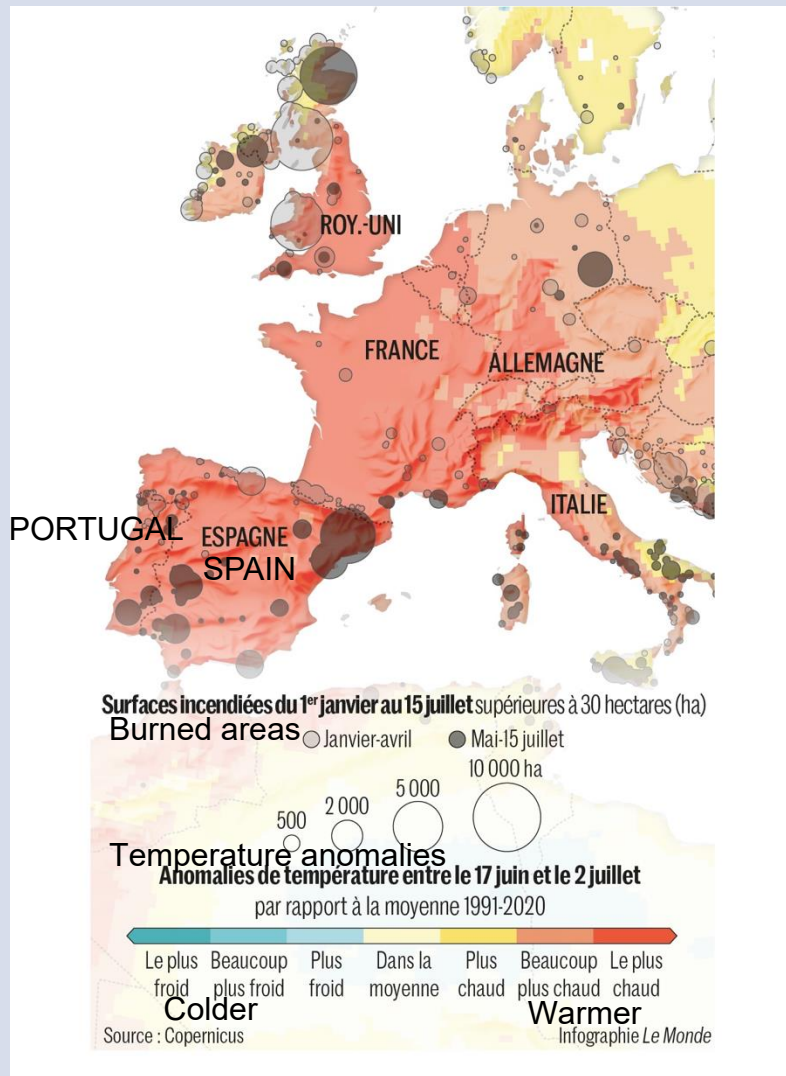
The World's Coniferous Forests

2 Billions ha
15% of land area / Largest Land Biome



Forests : Facing higher risks

What will be left in Y2050?



Climate Change:

- More frequent forest fires
- Insect pests and diseases
- Higher tree mortality (x2 since 1985)
- Slower tree growth
- Less carbon capture

Global warming will affect GDP growth:
 +1 deg.C = -12% GDP in 6 years
 (Source NBER/Les Echos)
 ...and we might face + 2 or +3 deg.C



Europe:

- Tree tapping activity in Spain, Portugal and Greece is affected.
- In Portugal already 2.35% of the surface of the whole country burnt this year.

(Source: Publico August 19th)

Pine Chemicals: 4 Different Processes

Tree Tapping:

- Gum Turpentine
- Gum Rosin



Extraction from pine stumps:

- Wood Turpentine
- Wood Rosin

(Disappeared with Pinova plant closure)



Kraft process at Pulpmills:

- Crude Sulfate Turpentine
- Crude Talloil (CTO) :
Talloil Rosin / Fatty acids
Pitch / Sterols

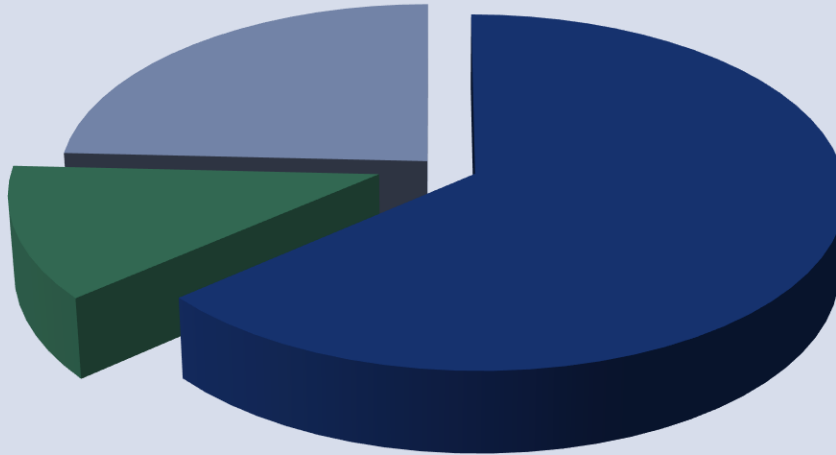


Medium density fiberboards:

- MDF Turpentine



Pulp Production



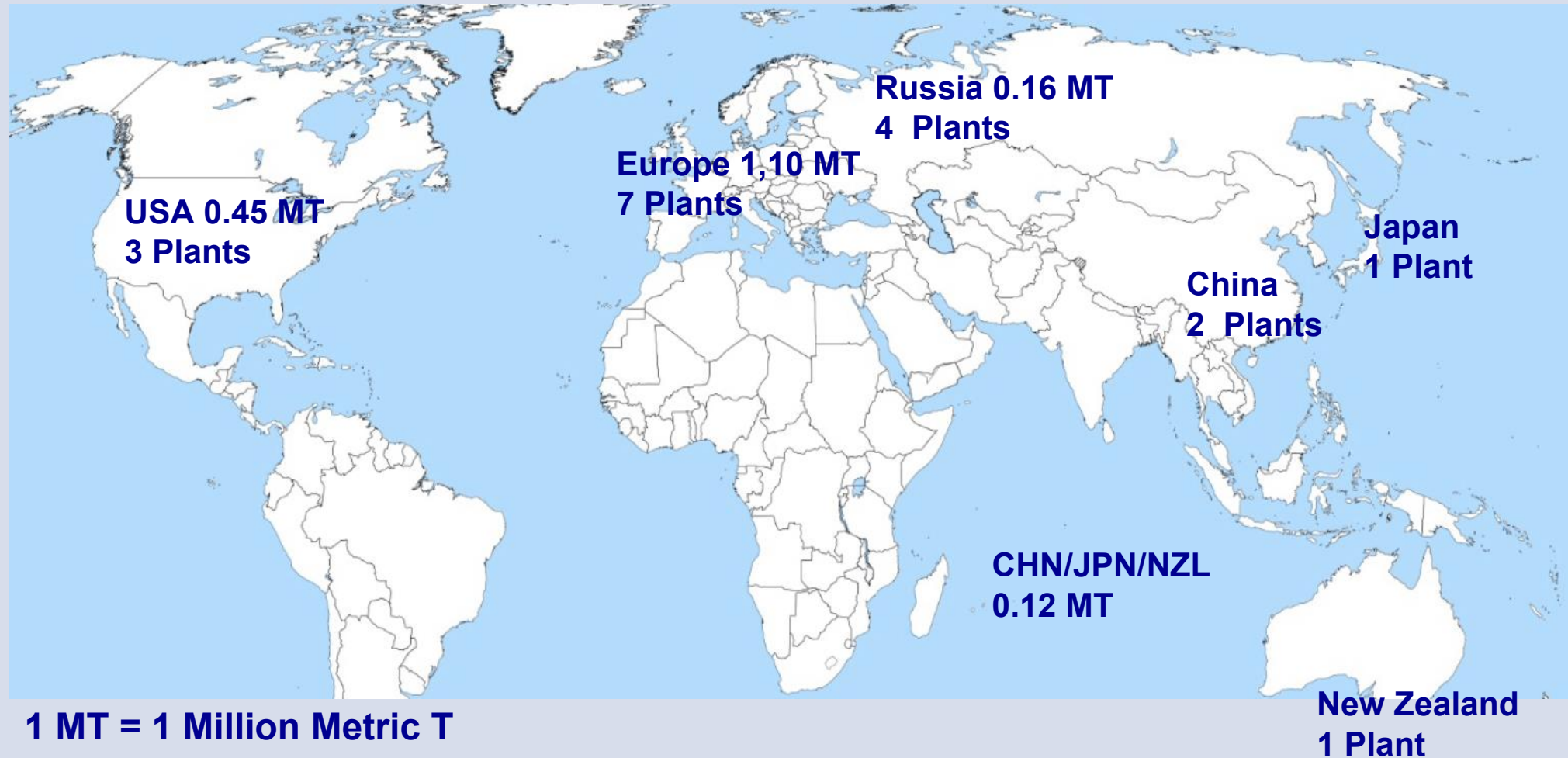
- Other pulp
- SW Sulphate Kraft Pulp
- HW Sulphate Kraft Pulp

**Global Pulp Production from virgin + recovered fibers:
350 Million T**

Global Virgin Wood Pulp Production: 170 Million T
140 Million T Chemical process
30 Million T Mechanical process
Kraft process 90% of Chemical process

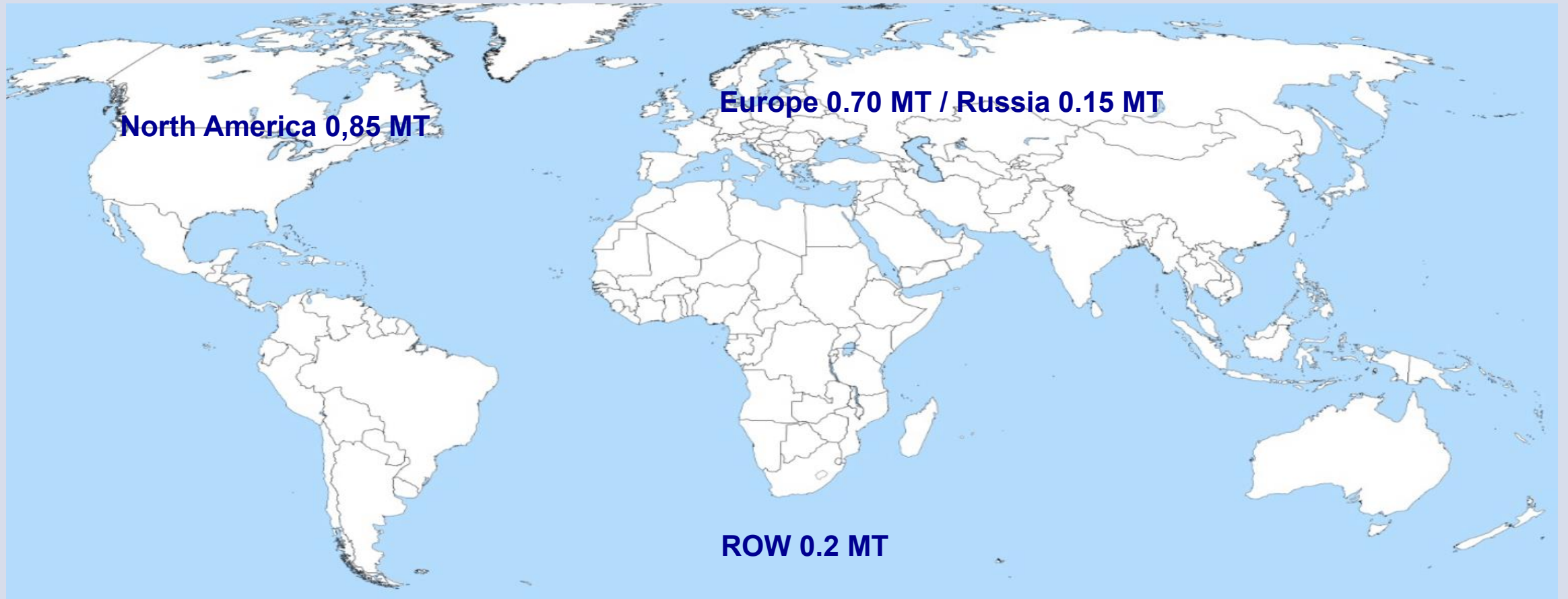
- Softwood Kraft pulp from coniferous trees : 43 Million T mainly concentrated (90%) in North America and Europe/Russia.
- Crude Tall Oil is mainly obtained from softwood kraft pulp.
- 40-50 Kg CTO /T softwood kraft pulp.
- Global Crude Talloil production : 1.90 Million T

Y2025 World CTO fractionation capacity 1.83 Million T (Capacity in use: 1.40 Million T ??)



Y2025: 18 Plants
Y1990: More than 30 Plants !

Y2025 CTO production : 1,90 Million T (Y2021: 2.05 Million T)

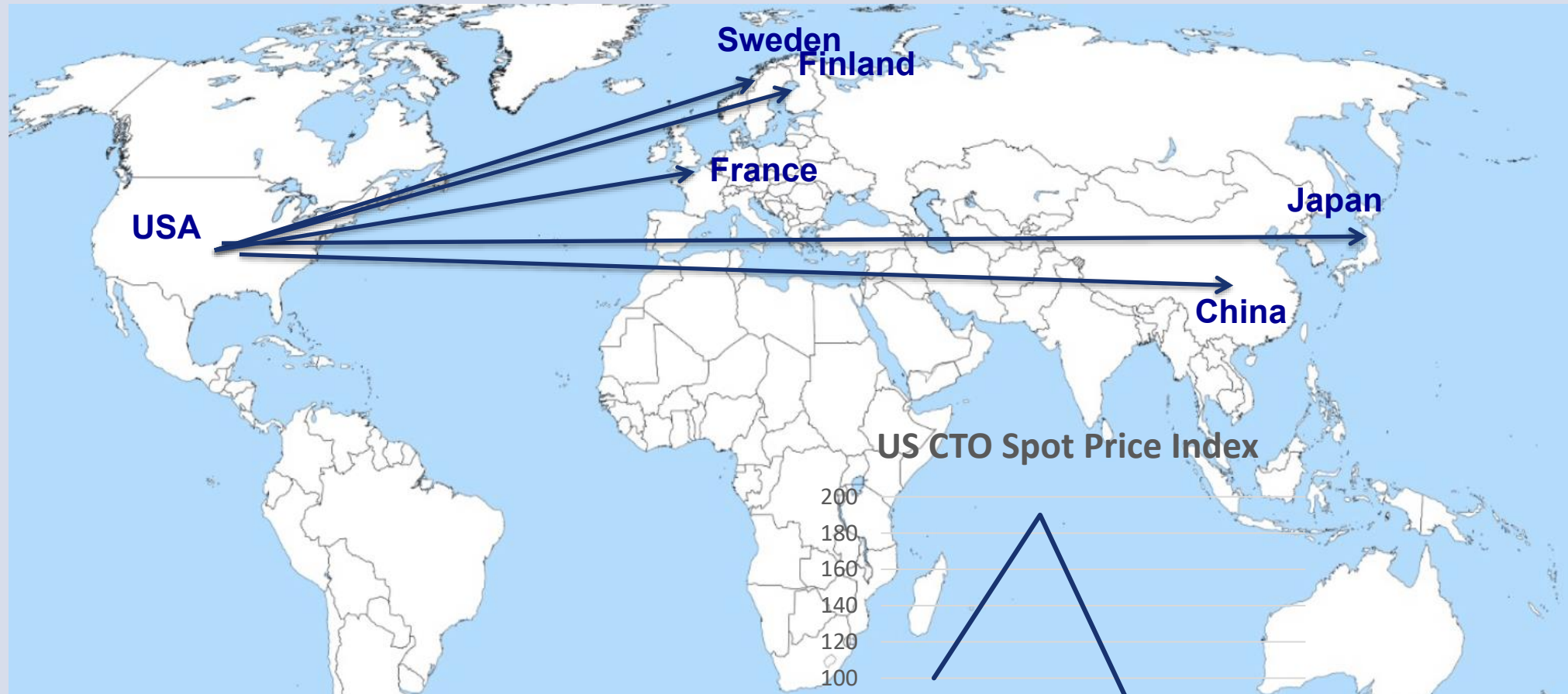


1 MT= 1 Million Metric T

CTO Main Exports from USA

Y2025 Jan-May 150 000 T

Most of the volume to Sweden and Finland



US CTO Spot Price Index



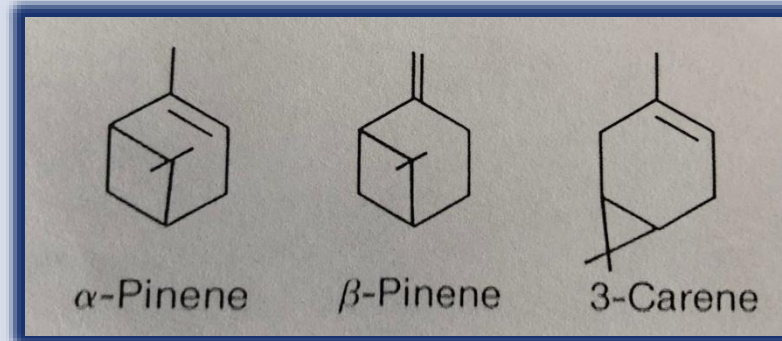
Source: Customs statistics/ Argus Media

Pulp and CTO News

- 50 000 T Russian CTO no longer available for exports to Europe due to Russia/Ukraine war
- Lower yields due to climate change
- Still low demand for Pulp
- Lots of pulp mills closures in recent years . Downtimes , layoffs and further closures to be expected this year.
- 150 000 T CTO have disappeared !
- CTO prices stabilizing after sharp decrease.
In Europe some Pulp mills are considering burning CTO in case of further price decline.
- CTO exports from USA reaching record high levels

Turpentine

- Volatile fraction of the oleoresin in the coniferous trees
- Largest volume essential oil in nature
- Chemical composition depending on the species and age of the tree and geographical location.
- Main components are C₁₀H₁₆ bicyclic , unsaturated monoterpene hydrocarbons such as:



- Chemical structure: Terpenes can be considered as polymers of isoprene (C₅H₈)_n but isoprene is not involved in the biosynthesis
- Alpha and Beta pinene are considered as the most valuable fractions for Flavors and Fragrances and Terpene Resins... but Delta 3 Carene is a valuable fraction for Solvents and Resins

Turpentine Main Components Average Composition (%)

	Alpha Pinene	Beta Pinene	Delta 3 Carene
China / P.Massoniana	80	7	
China / P.Elliottii	52	36	
China / P.Yunnanensis	60	25	
Brazil/P.Elliottii	40	45	
Brazil /P.Tropical	80	5	
Indonesia /P.Merkusii	80	2	12
Portugal	75	17	
India	25	3	60
USA (South East)	62	25	
USA (NW)/Canada	30	10	20
Finland/Sweden/Russia	55	4	25
Austria	60	13	15

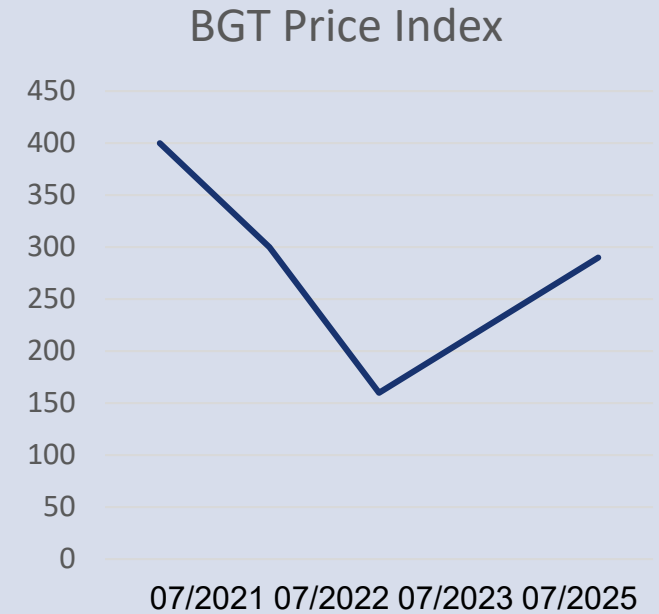
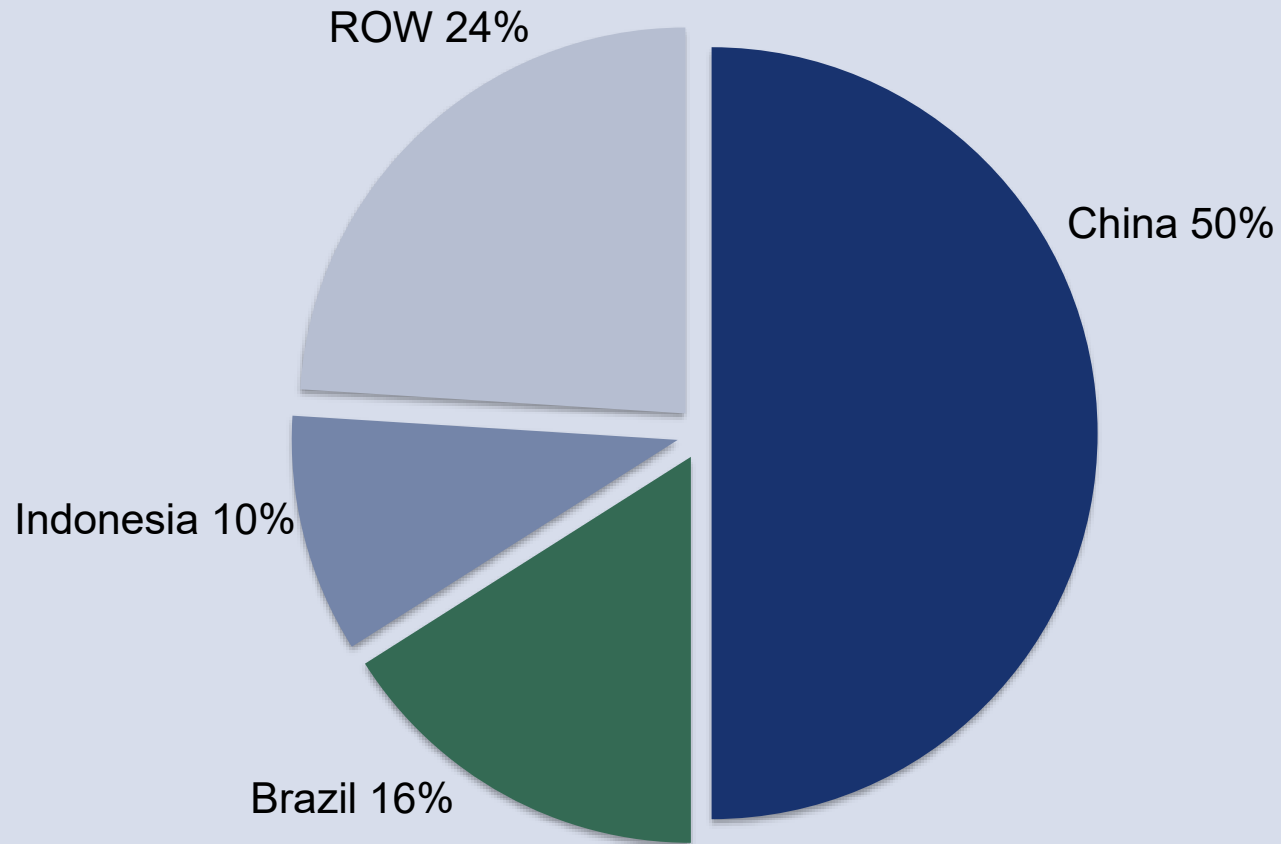
CST: Sulfur compounds 1 – 5 %

Y2025 Gum Turpentine Production: 145 000 T

Y2023:
Low demand from Flavors and
Fragrances.
High inventories in Brazil.
Prices down.

Y2024:
Improving demand.
Higher price level.

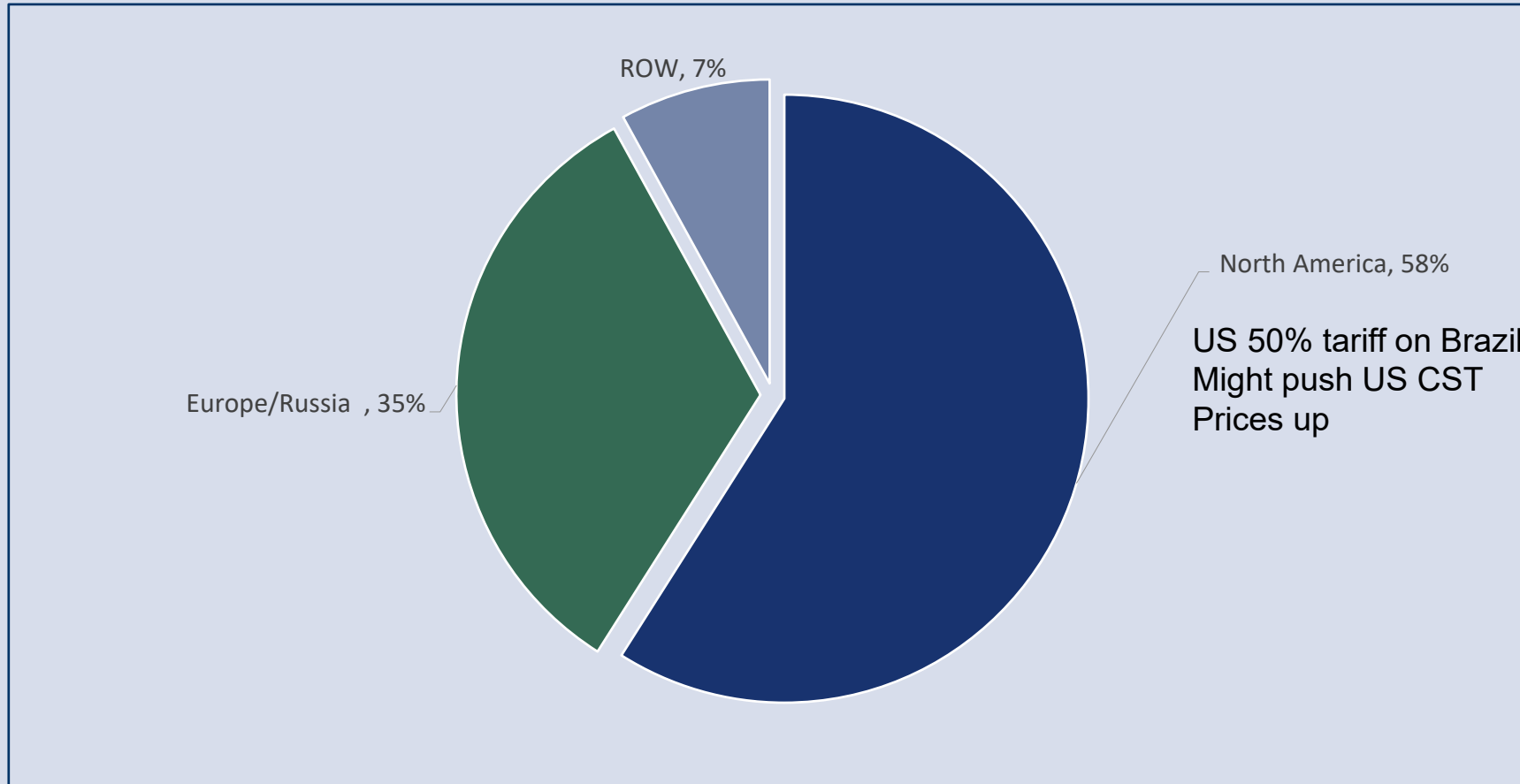
Y2025:
High price level.
Demand slowing down



Y2025 CST Production: 180 000 T*

(Y2021:210 000T)

3-5 Kg / T Softwood Kraft Pulp



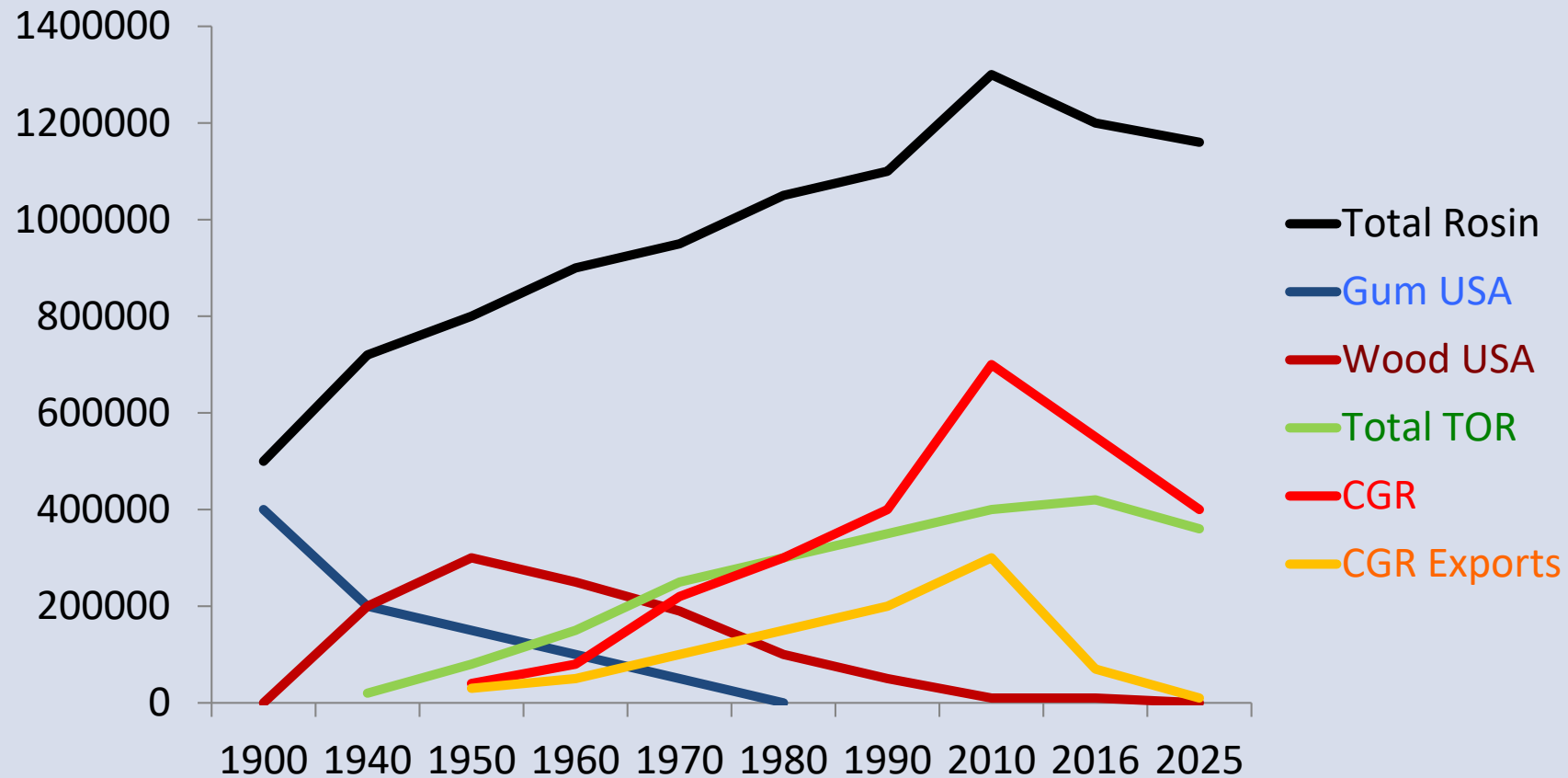
*Including 15 000 T CST from CTO

MDF Turpentine : A new source coming soon !

- **Full details in Prof. Bernd Bungert presentation**
- Raw material for MDF : Mainly softwood from coniferous trees
- Solve environmental issues at MBF plants
- Yield and composition depending on origin and tree species
- Worldwide potential volume exceeding **120 KT / year**
- **No sulphur content as gum turpentine**

Rosin production

Y2025: Total Rosin production: 1 180 000 MT



Rosin quality

- Significant differences in composition
- Fast growing Pinus Elliotii with lower PAN content

	P. Massoniana	P. Elliotii	SCAN TOR	P. Merkusii
Pimaric acid	8%	4%	2%	0.5%
Sandaraco pimaric acid	1.5%	1.5%	1%	9%
Isopimaric acid	1%	14%	7%	17%
Dehydroabietic acid	3%	3%	19%	4%
Palustric acid	16%	20%	13%	22%
Abietic acid	49%	20%	43%	20%
Neoabietic acid	14%	16%	4%	11%
Others (RA,Unsaps)	7.5%	21.5%	11%	16,5% (10% Merkusii)

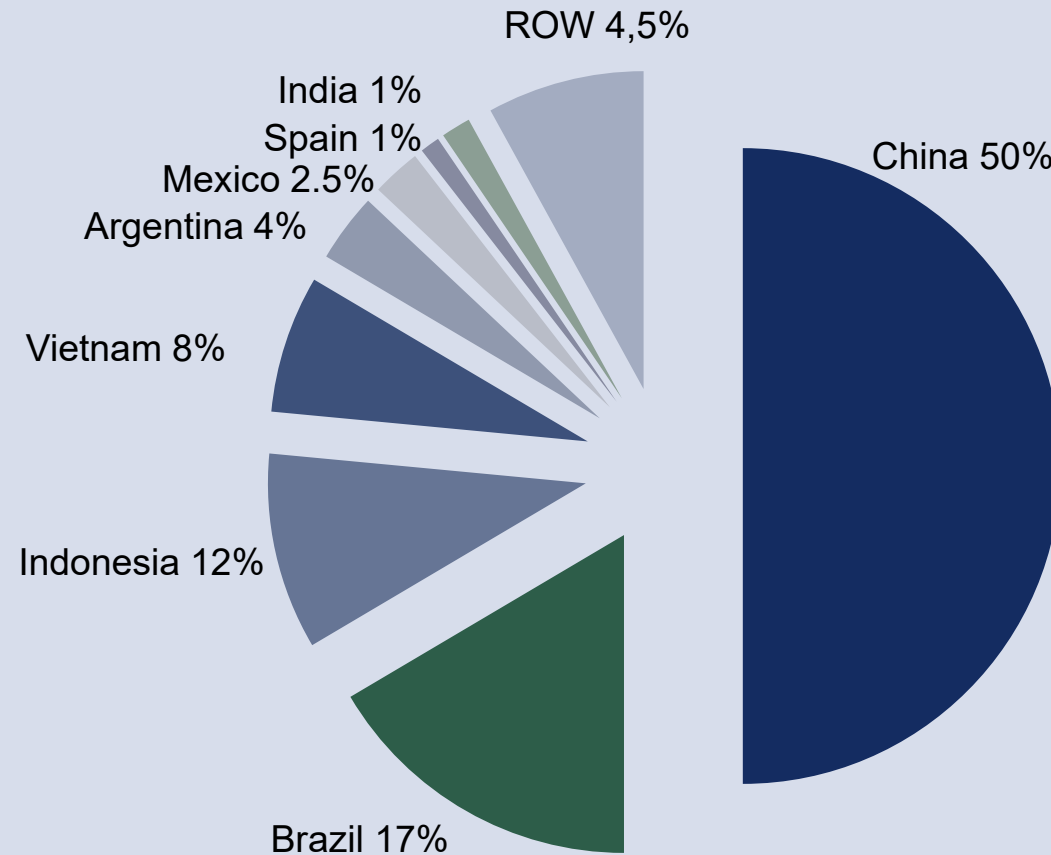
Y2025 Global Gum Rosin production: 800 000 T

Rosin demand in China :
530 KT.

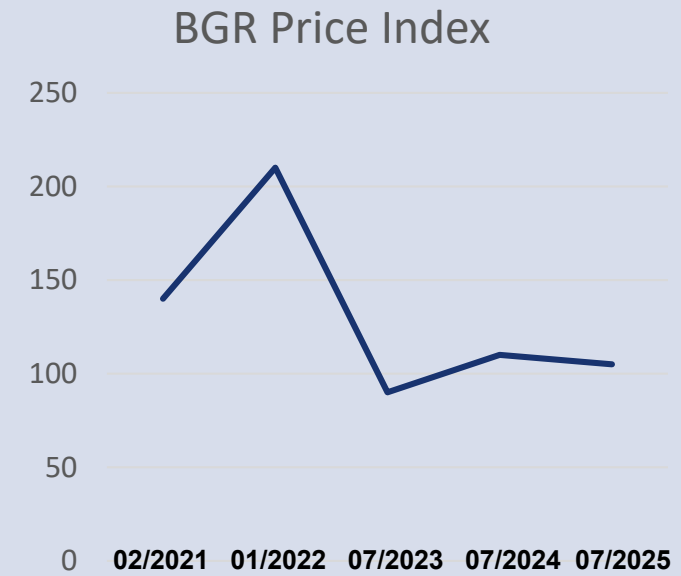
Wen 2how Chung Hao
Trade company investing
in tree tapping activity in
Spain.

Brazil:
Increased costs for Pine
oleoresin are impacting
Rosin prices

(1) Portugal 6 KT



ROW:
Portugal (1)
Africa (2)
Greece
Madagascar
Fiji
Russia
USA ...



Chinese Gum Rosin Production



Y2011 : 619 KT

(65% Massoniana / 20% Elliottii)

Y2024 : 396 KT

(21% Massoniana / 68% Elliottii)

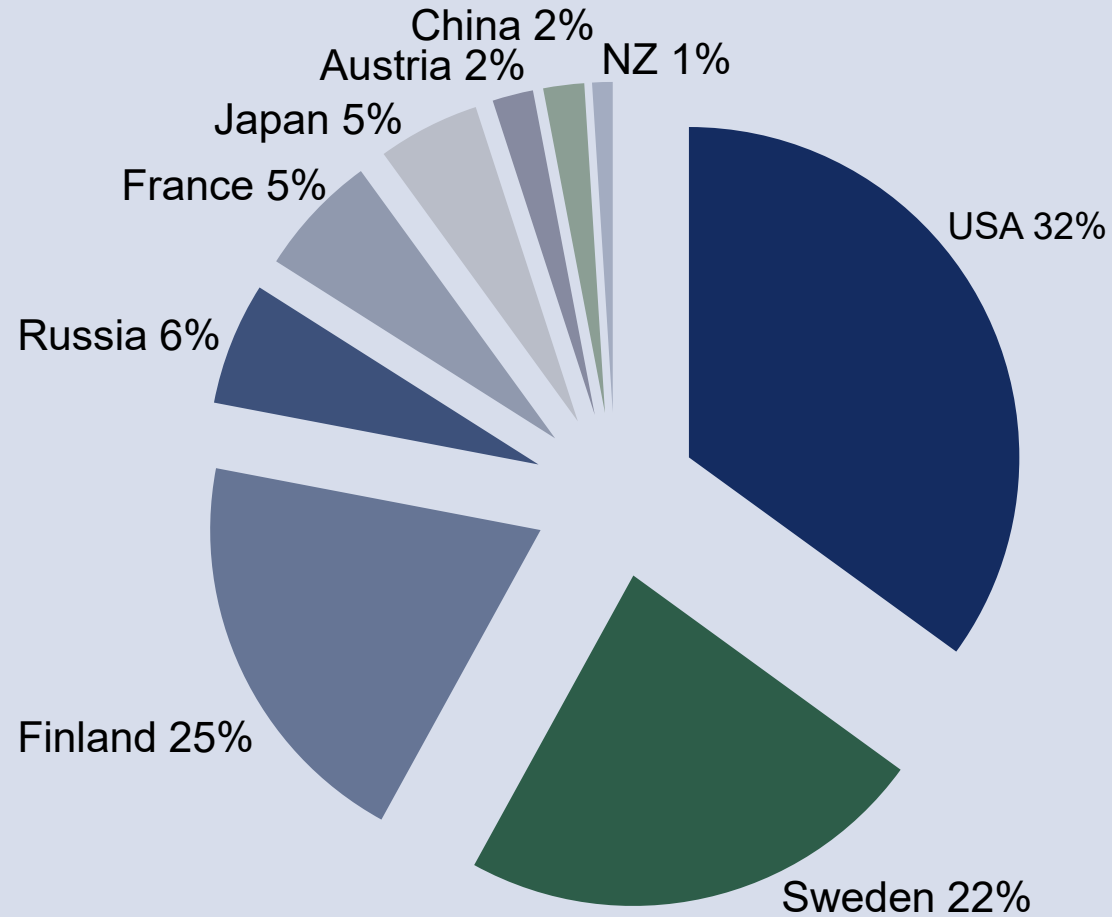
20 years ago, CGR
production +/- 700 KT/Y

Continuous decline due to :
Increasing labor cost
Difficulty to tap natural
forests
Industry development and
building construction
Local regulations to 'protect'
the environment (Yunnan
had the potential to produce
500 KT !)

Y2025 Global Talloil Rosin (TOR) Production 380 000 T

(Y2021: 450 000 T, Y2024: 350 000 T)

Fractionation rates
have improved but still
limited by Rosin
demand



Ink resins market:
sharp decline

Adhesive market :
Demand for
natural resins
picking up very
slowly

Competition from
HR

Possible Reprotox
classification of
some Rosin
derivatives?
PCA and Harrpa
working on this
issue ...but
'Standard' Rosin
esters are NOT
included in the
proposed
classification.

Rosin consumption / Market segment

	2017	2025
Adhesives , Road marking	40%	55%
Ink resins	30%	15%
Paper sizing	10%	10%
Emulsifier for rubber	10%	10%
Beverages, CG Cosmetics , Others	10%	10%

Y2025 TOFA/CFA Production : 420 000 T

Y2024:

Lower production in USA supporting high prices

Increasing exports of European Tofa to USA

Price erosion in Europe due to weaker demand

Y2025:

Higher production volume due to improving CTO fractionation rates.

In Europe still weak demand from coatings.

In USA stable to slightly lower demand.

Higher prices in USA compared to Europe promoting European Tofa imports.

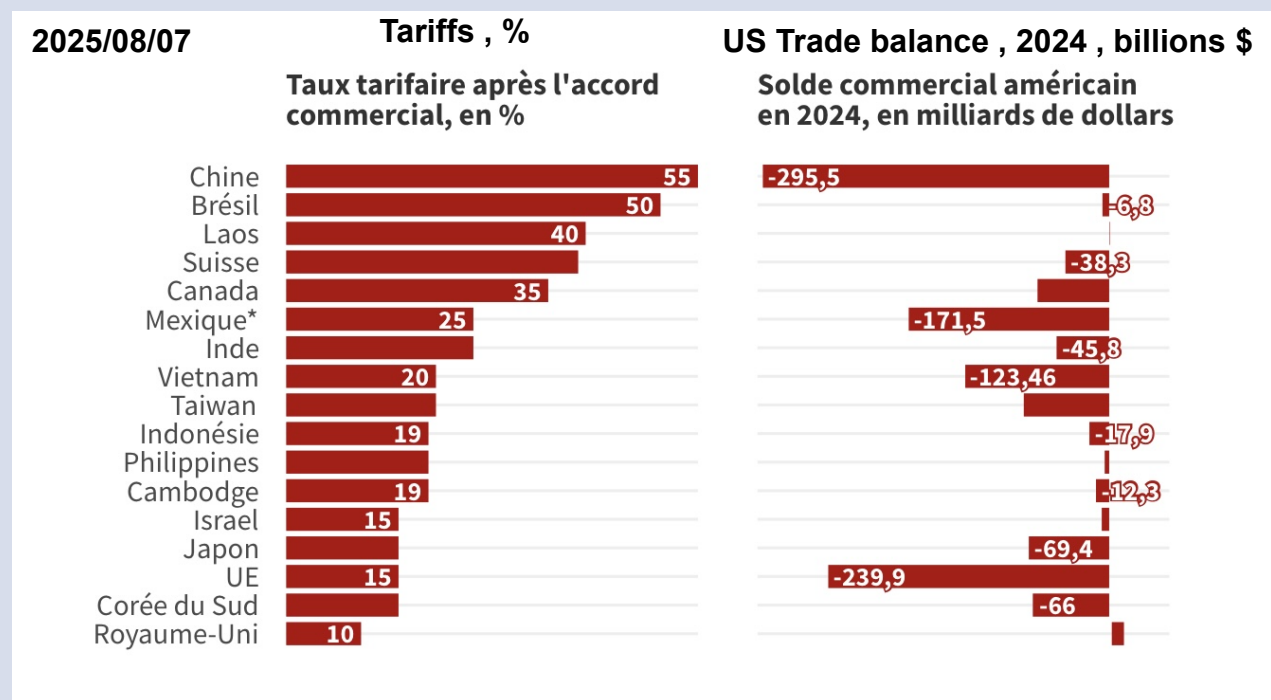
Despite US Tariffs American buyers should continue buying European Tofa.

Improving CFA demand for HVO in Europe.

GDP growth will be affected by new US Tariffs

Average import taxes have been increasing from 2 to 18% since January

- World entering in a new commercial era
- GDP growth will be affected
- Tariffs not really correlated to US Trade balance
- Potential effect on Pine Chemicals industry:
 - . 50% on US imports from Brazil could push US CST producers to increase prices?
 - . Brazilian rosin esters producers might be more aggressive on the European market ?
 - . European rosin esters producers might increase exports to USA?
 - . At this stage no reciprocal Tariffs from EU which could have affected CTO imports from USA



Outlook for the Pine Chemicals industry

- CTO fractionation rates improving ...but limited by Rosin demand
- Weak demand for all rosin derivatives
 - In Europe improving CFA demand for HVO
 - In the USA TOFA demand for oilfields might be affected by sharp oil price decrease (from nowadays USD 65 / barrel towards USD 50/40 / barrel ??)
 - Sulphur free MDF Turpentine : New source for Flavor and Fragrances and Terpene resins
 - Trend around natural resins and biobased and sustainable materials remains high but , as already said last year, not resulting in demand.
 - Markets doesn't like uncertainties .
Once tariffs fixed (with hopefully longer term stability?) , markets will adapt to the new commercial era.



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