# Determination of solids content of black liquor soap skimmings

## Scope

This method describes a laboratory procedure for determining the solids content of black liquor soap skimmings.

The method is used to determine the amount of total contained solids in a given sample on a dry-weight basis. Solids are assumed to be all species that are not volatile under the specified oven drying conditions.

The water content of a sample is measured by drying a known mass of sample in an oven at 105°C.

## **Apparatus**

- Top-loading balance, 0.001 g precision
   Evaporating dish or 50-mL beaker with matching
- 3. watch glass cover Heat lamp or steam bath
- 4. Desiccator
- 5. Oven, maintained at 105°C

#### **Procedure**

- Weigh the clean dry beaker or dish (B), add 1.5 -2.5 g (to the nearest 0.001 g) of the material to be tested into the beaker or dish, and reweigh (C). Record the weights as B and C.
- 2. Place the beaker or dish with watch glass on a steam bath or under a heat lamp and apply heat until dryness is obtained.
- Place the container from step 2 into the oven (105° C) for one hour.
- 4. Cool the container in a desiccator, and then reweigh (A). Record the weight as A.

#### Calculation

Solids, 
$$\% = \underbrace{A - B}_{C - B} \times 100$$

where:

A = weight of dish plus residue, grams

B = weight of dish, grams

C = weight of dish plus sample, grams

### Alternate methods

- 1. Report the percent solids to the nearest 0.1%. Use a moisture balance (IR heated balance) according to manufacturer's guidelines to determine the solids content, or measure the moisture content and report the solids as solids = 100 % moisture. Sample presentation and amount must be considered, since the results may be influenced bee these factors.
  - Use an azeotropic solvent-reflux technique (as in PCTM 4A) to measure the moisture content of the sample. The solids content can be reported as solids =100 - % moisture.

\_