MBCEA 2017 National Conference New Orleans



Energy Codes 101 IECC 2015 & ASHRAE 90.1 2013 Major Changes

By William Beals Therm-All, Inc

How the code cycle works

ASHRAE vs. IECC

Confusion Between The Two

- Different (3) year cycles
 - IECC follows behind ASHRAE by (2) years
- IECC adopts the latest ASHRAE standard plus any addendums and new data
 - ASHRAE provides a standard, NOT an energy code
 - IECC develops the code and references the ASHRAE standard







IECC 2009



90.1 - 2010



IECC 2012

The Next Code Cycle

- IECC 2015 with ASHRAE 90.1 2013 option
- Major changes in ASHRAE 90.1 2013
- U-Values are in line with IECC 2015
- Reductions for Purlins less than 52"
- Reduction for Purlin Bridging
- Reduced U-Values for single and double layers

Some Changes

Roof Solar Reflectance Climate Zones 1-3

- Solar Reflectance of 0.55
- Thermal Emittance of 0.75
- Exemptions- Steep Slopes roofs <2:12

Skylight Requirement

- 3% of roof area climate zones 1-5 buildings over 2,500 S/F
- There are exemptions
 Non-Conditioned Buildings

Air Barriers Mandatory

C 402.5 Air Leakage Thermal Envelope Mandatory:

- Must be continuous throughout thermal envelope
- Can be interior, exterior, or somewhere within the assembly
- Must comply with ASTM E779 assembly testing
- A checklist item on COMcheck™

| 5.4.3.1 [FR15] ¹ | Continuous air barrier is wrapped, sealed, caulked, gasketed, and/or taped in an approved manner, except in semiheated spaces in climate zones 1-6. | □Complies □Does Not □Not Observable □Not Applicable |
|--------------------------------|---|--|

States Currently at IECC 2015

- Maine
- Massachusetts
- Vermont
- Texas
- New York
- New Jersey
- Utah
- Illinois

- Florida
- Alabama
- Maryland
- Oregon
- Washington
- All other states will change

The R-13 + R-13 CI Breakdown

Table C 402.1.3 Metal Building Walls

This is a suggested method

Section C 402.1.4 U-Factor Alternative

- Gives us options to use any system tested with an assembly U-Value equal to or better than code
- This includes Board Insulation, Insulated Metal Panels and Fiberglass Liner Systems

Air Barrier Design & Detail



What is a U-Factor?

R-Values vs. U-Factors

Once Installed the material is compressed and other materials are added to the thermal envelope

- U-factors measure the complete roof and wall assemblies - the <u>net</u> <u>performance of all components</u> in the thermal envelope <u>assembly</u>
- U-factors considered more relevant because measure the amount of energy passing through the assembly over time
- U-Factor Units are BTU /hr /sf /°F, so the lower the number, the less thermal transmission occurs.

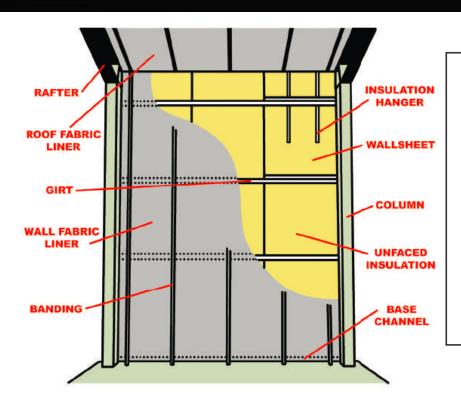
Numerically speaking, U-Factors and R-Values are the reciprocal of each other (1/R = U, 1/U = R)



R-Value = rating of a given material

U-Value = rating of an assembly including compression and all components.

U-Factor Alternative



Wall Assembly U-Values

| Thermal Break | Cavity Insulation | Wall U-Factor ¹ |
|----------------|--------------------------|----------------------------|
| None | R-15 MBI+ | 0.074 |
| None | R-19 MBI+ | 0.066 |
| 1/8" Foam | R-25 MBI+ | 0.057 |
| 1/8" Foam | R-30 MBI+ | 0.049 |
| Certified R-13 | R-30 MBI+ | 0.042 |

¹ Calculations based on Owens Corning[™] OptiLiner[®] system; 8" girts spaced 5' on center.

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ASHRAE 90.1 CL 3

TABLE 5.5-3 Building Envelope Requirements For Climate Zone 3 (A,B,C) (I-P)*

| | NON | RESIDENTIAL | RESIDENTIAL | | SEMIHEATED | |
|-----------------------------------|-----------------------|---|-----------------------|---|------------|---|
| OPAQUE ELEMENTS | Assembly | Insulation | Assembly | Insulation | Assembly | Insulation |
| | Maximum | Min. R -Value | Maximum | Min. R -Value | Maximum | Min. R -Value |
| Roofs | | | | | | |
| Insulation Entirely above Deck | U- 0.039 | R-25 c.i. | U- 0.039 | R-25 c.i. | U- 0.119 | R-7.6 c.i. |
| Metal Building ^a | U- 0.041 | R-10 + R-19 FC | U- 0.041 | R-10 + R-19 FC | U- 0.096 | R-16 |
| Attic and Other | U- 0.027 | R-38 | U- 0.027 | R-38 | U- 0.053 | R-19 |
| Walls, Above Grade | | | | | | |
| Mass | U- 0.123 | R-7.6 c.i. | U- 0.104 | R-9.5 c.i. | U- 0.580 | NR |
| Metal Building | U- 0.094 | R-0 + R-9.8 c.i. | U- 0.072 | R-0 + R-13 c.i. | U- 0.162 | R-13 |
| Steel Framed | U- 0.077 | R-13 + R-5 c.i. | U- 0.064 | R-13 + R-7.5 c.i. | U- 0.124 | R-13 |
| Wood Framed and Other | U- 0.089 | R-13 | U- 0.064 | R-13 + R-3.8 c.i. or R-20 | U- 0.089 | R-13 |
| Wall, Below Grade | | | | | | |
| Below Grade Wall | C- 1.140 | NR | C- 1.140 | NR | C- 1.140 | NR |
| Floors | | | | | | |
| Mass | U- 0.074 | R-10 c.i. | U- 0.074 | R-10 c.i. | U- 0.137 | R-4.2 c.i. |
| Steel Joist | U- 0.052 | R-19 | U- 0.032 | R-38 | U- 0.052 | R-19 |
| Wood Framed and Other | U- 0.033 | R-30 | U- 0.033 | R-30 | U- 0.051 | R-19 |
| Slab-On-Grade Floors | | | | | | |
| Unheated | F- 0.730 | NR | F- 0.540 | R-10 for 24 in. | F- 0.730 | NR |
| Heated | F- 0.860 | R-15 for 24 in. | F- 0.860 | R-15 for 24 in. | F- 1.020 | R-7.5 for 12 in. |
| Opaque Doors | | | | | | |
| Swinging | U- 0.700 | | U- 0.500 | | U- 0.700 | |
| Non-Swinging | U- 0.500 | | U- 0.500 | | U- 1.450 | |
| FENESTRATION | Assembly Max. U | Assembly Assembly Max. Min. VT/ SHGC SHGC | Assembly Max. U | Assembly Assembly Max. Min. VT/ SHGC SHGC | | Assembly Assembly Max. Min. VT/ SHGC SHGC |

ASHRAE 90.1 CL 5

TABLE 5.5-5 Building Envelope Requirements For Climate Zone 5 (A,B,C) (I-P)*

| TABLE 5.5-5 Building Envelope Requirements For Climate Zone 5 (A,B,C) (I-P) | | | | | • , | |
|---|-----------------------|---|-----------------------|---|-----------------------|---|
| | NON | RESIDENTIAL | RI | RESIDENTIAL | | MIHEATED |
| OPAQUE ELEMENTS | Assembly Maximum | Insulation Min. R –Value | Assembly Maximum | Insulation Min. R –Value | Assembly Maximum | Insulation Min. R –Value |
| Roofs | | | | | | |
| Insulation Entirely above Deck | U- 0.032 | R-30 c.i. | U- 0.032 | R-30 c.i. | U- 0.063 | R-15 c.i. |
| Metal Building ^a | U- 0.037 | R-19 + R-11 Ls or R-25 + R-8 Ls | U- 0.037 | R-19 + R-11 Ls or R-25 + R-8 Ls | U- 0.082 | R-19 |
| Attic and Other | U- 0.021 | R-49 | U- 0.021 | R-49 | U- 0.034 | R-30 |
| Walls, Above Grade | | | | | | |
| Mass | U- 0.090 | R-11.4 c.i. | U- 0.080 | R-13.3 c.i. | U- 0.151 ^b | R-5.7 c.i.b |
| Metal Building | U- 0.050 | R-0 + R-19 c.i. | U- 0.050 | R-0 + R-19 c.i. | U- 0.094 | R-0 + R-9.8 c.i. |
| Steel Framed | U- 0.055 | R-13 + R-10 c.i. | U- 0.055 | R-13 + R-10 c.i. | U- 0.084 | R-13+R-3.8 c.i. |
| Wood Framed and Other | U- 0.051 | R-13 + R-7.5 c.i. or R-19 + R-5 c.i. | U- 0.051 | R-13 + R-7.5 c.i. or R-19 + R-5 c.i. | U- 0.089 | R-13 |
| Wall, Below Grade | | | | | | |
| Below Grade Wall | C- 0.119 | R-7.5 c.i. | C- 0.092 | R-10 c.i. | C- 1.140 | NR |
| Floors | | | | | l | |
| Mass | U- 0.057 | R-14.6 c.i. | U- 0.051 | R-16.7 c.i. | U- 0.107 | R-6.3 c.i. |
| Steel Joist | U- 0.038 | R-30 | U- 0.038 | R-30 | U- 0.052 | R-19 |
| Wood Framed and Other | U- 0.033 | R-30 | U- 0.033 | R-30 | U- 0.051 | R-19 |
| Slab-On-Grade Floors | | | | | | |
| Unheated | F- 0.520 | R-15 for 24 in | F- 0.510 | R-20 for 24 in. | F- 0.730 | NR |
| Heated | F- 0.688 | R-20 for 48 in. | F- 0.688 | R-20 for 48 in. | F- 0.900 | R-10 for 24 in. |
| Opaque Doors | | | | | | |
| Swinging | U- 0.500 | | U- 0.500 | | U- 0.700 | |
| Non-Swinging | U- 0.500 | | U- 0.500 | | U- 1.450 | |
| FENESTRATION | Assembly Max. U | Assembly Assembly Max. Min. VT/ SHGC SHGC | Assembly Max. U | Assembly Assembly Max. Min. VT/ SHGC SHGC | Assembly Max. U | Assembly Assembly Max. Min. VT/ SHGC SHGC |

Semi-Heated

Table 2.3-2: ASHRAE Standard 90.1 Heated Space Criteria - Addendum σ - 90.1-2013

| | anno soir rors |
|--------------|--|
| Climate Zone | Heating Output, Btu/hr/ft ² |
| 1 | >5 |
| 2 | >5 |
| 3A, 3B | >9 |
| 3C | >7 |
| 4A, 4B | >10 |
| 4C | >8 |
| 5 | >12 |
| 6 | >14 |
| 7 | >16 |
| 8 | >19 |

Reduction in U-Values

| Liner System | | | |
|--------------------------------|--|-------|--|
| R-19 + R-11 | | 0.037 | |
| R-25 + R-8 | | 0.037 | |
| R-25 + R-11 | | 0.031 | |
| R-30 + R-11 | | 0.029 | |
| High-R Banded (FC) | | | |
| R-10 + R-19 | | 0.041 | |
| Liner System No Thermal Blocks | | | |
| R-19 + R-11 | | 0.040 | |

| Additional Roof U-Values Allowed | | | |
|----------------------------------|---------|--|--|
| Based On Lamtec Te | sting | | |
| High-R Banded (FC) | | | |
| R-19 + R-11 | U-0.037 | | |
| R-25 + R-11 | U-0.035 | | |
| R-25 + R-19 | U-0.029 | | |
| ALL REQUIRE 1" THERMAL BLOCK | | | |
| | | | |

| | New Table | 2 A2.3.3 Ro | of |
|------------|-----------|-------------|------------|
| | | | |
| Standing S | Seam Roof | s with ther | mal blocks |
| Single Lay | er | | |
| R-Value | | | U-Value |
| R-10 | | | 0.115 |
| R-11 | | | 0.107 |
| R-13 | | | 0.101 |
| R-16 | | | 0.096 |
| R-19 | | | 0.082 |
| Double La | yer | | |
| R-10 + R-1 | 0 | | 0.088 |
| R-10 + R-1 | 1 | | 0.086 |
| R-11 + R-1 | 1 | | 0.085 |
| R-10 + R-1 | 3 | | 0.084 |
| R-11 + R-1 | 3 | | 0.082 |
| R-13 + R-1 | 3 | | 0.075 |
| R-10 + R-1 | 9 | | 0.074 |
| R-11 + R-1 | 9 | | 0.072 |
| R-13 + R-1 | 9 | | 0.068 |
| R-16 + R-1 | 9 | | 0.065 |
| R-19 + R-1 | 9 | | 0.060 |

More U-Factor Alternative

Wall System U-Values

Laminated

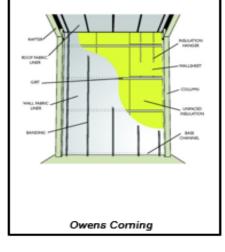
| Single Layer | | | | |
|--------------|-------|--|--|--|
| R6 | 0.184 | | | |
| R10 | 0.134 | | | |
| R11 | 0.123 | | | |
| R13 | 0.113 | | | |
| R16 | 0.093 | | | |
| R19 | 0.084 | | | |

| Double Layer | | | |
|--------------|-------|--|--|
| R6+R13 | 0.07 | | |
| R10+R13 | 0.061 | | |
| R13+R13 | 0.057 | | |
| R19+R13 | 0.048 | | |



Liner System

| OptiLiner (8" Girt) | | | |
|---------------------|-------|--|--|
| R16 | 0.074 | | |
| R19 | 0.066 | | |
| R25 + 1/8" Foam | 0.057 | | |
| R30 + 1/8" Foam | 0.049 | | |
| R30 + R13 | 0.042 | | |



High-R System

| <u>g</u> | |
|---|-------|
| System | |
| R25 + 1/8" Foam Tape | 0.059 |
| R30 + 1/8" Foam Tape | 0.052 |
| R25 + R16 + 1/8" Foam Tape (8" Girt) | 0.037 |
| R25 + R13 + 1" Thermal Block (8" Girt) | 0.036 |
| R25 + R16 + 1/8" Foam Tape (10" Girt) | 0.036 |
| Fiberglass Girt Tape Facing Banding | 0.035 |

Lamtec

MBMA

Industry working together with ASHRAE to provide input on Metal Building Systems



Building manufacturers



- Hot Box Testing
- Computer Modeling

Other Input

- Economical
- Constructible
- •Fair treatment with other construction types







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Laminators committee





Fiberglass manufacturers



Liner System Walls



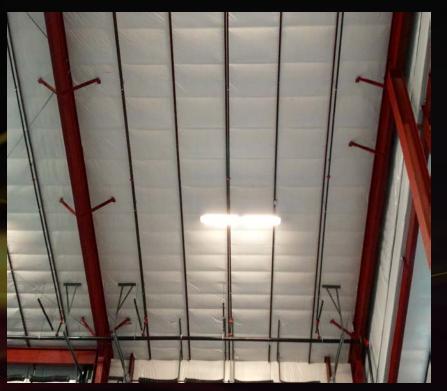
Insulated Metal Panels

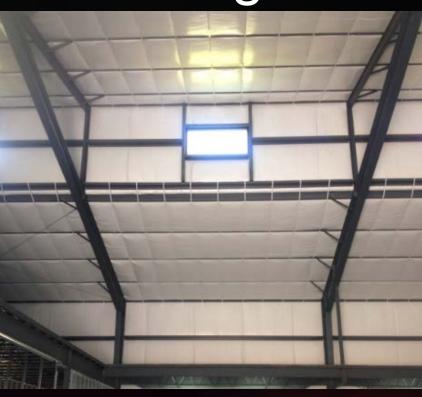


Proper Connections



Fiberglass Solutions Liner Systems Long Tab

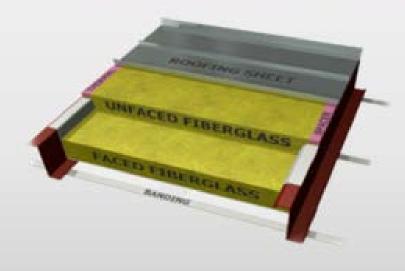




Long Tab must use Alternative U-Value

Long Tab Banded System

- Benefits and highlights
 - Economical high-R system
 - Alternative to meet IECC energy codes
 - Multiple vapor barrier choices
 - Leaves purlins exposed for mounting





Tested U-Values

| R-11 + R-19 | R-30 | U-0.037* |
|-------------|------|----------|
| R-19 + R-25 | R-44 | U-0.029* |

*Data from LAMTEC Hot Box Test

COM*check*TM

- IECC 2015 and ASHRAE 90.1 2013 require a COMcheck[™] must be run for every job
- U-Values are stringent for the roof and walls
- Trade-Off becomes difficult based on U-Values
- Doors, windows, fenestrations have increased levels of performance
- Cannot trade off SHGC for windows
- Windows must meet or exceed SHGC ratings

MBMA

The MBMA <u>YouTube</u> channel now includes Part 4 of the *Energy Code Compliance for Metal Building Systems* - *Webinar Series* to address the topic of COMcheck. A complete list of the energy code related webinars are listed below.

Part 1 - Insulation Prescriptive Compliance, Introduction (30 minutes)

This webinar provides a broad overview of both the IECC and ASHRAE Standard 90.1.

Part 2 - Insulation Prescriptive Compliance, 2015 IECC (50 minutes)

This webinar provides a detailed review of meeting the insulation requirements via the prescriptive method within the 2015 IECC.

Part 3 - Insulation Prescriptive Compliance, ASHRAE Standard 90.1-2013 (34 minutes)

This webinar is similar to Part 2, but focuses in on applying the R-value and U-factor method within ASHRAE Standard 90.1-2013.

Part 4 - Trade-Off Method, DOE COMcheck - Part A (48 minutes) NEW

This webinar instructs how to use the software with specific application to the metal building roof and wall insulation options called out in the MBMA Energy Design Guide - 2nd Edition.

Part 4 - COMcheck Case Studies - Part B (29 minutes) NEW

This webinar includes various case studies that compare IECC code compliant metal buildings via the R-value method to selected options afforded via the trade-off method.

Future Code Cycle

ASHRAE 90.1 2016 is published

Some changes for walls are:

- Liner System wall options are part of the ASHRAE table
- A wall calculator is allowed for wall assemblies
- No changes to the envelope requirements
- We have maxed out on Metal Building Envelopes
- IECC 2018 will finish soon
- No major envelope changes

Thank You



Questions?

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