


O-AT-KA Milk Sustainability Program

By Ed Chico Pietrzykowski



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- Other Sustainable Items That The Team Is Currently Working On
 - Electricity
 - Water Usage And Consumption
 - Waste Water /Pretreatment
 - Air Handling Units
 - Pneumatics
 - New Construction-Building Green Standards
 - New Machinery And Consolidation Of Common Machine Parts

RECYCLING PROGRAM

- The first item of business was to find how and what we could recycle?
- The next subject was finding a suitable market for the recyclable materials that we were creating.
- The purchase of equipment.
- Operations and sanitation.
- Written procedures for recycling.

RECYCLING PROGRAM (CONT.)

- The team then started looking for a market for the recycled items.
- We were trying to find a one stop shop approach.
- We currently use Power Pallet of Schenectady, NY.

RECYCLING PROGRAM (CONT.)

- The group started out experimenting on how and what we could put through our cardboard baler. We found that besides baling cardboard we could bale the following items:
 - a. Aluminum Cans
 - b. Soft Poly Types Of Shrink Wraps
 - c. Lines Product Bags
 - d. #1 And #2 Clear, White And Colored Plastics
 - e. Steel Cans
 - f. Strapping

RECYCLING PROGRAM (CONT.)

- We located equipment locally and installed it.
- We also relocated the fork truck battery charging area and brought that area in to total OSHA compliance.

RECYCLING PROGRAM (CONT.)

- In May of 2009, the recycling room was completed. This room had all of the current items that the team needed in place.
- On Dec 26th 2010, the recycling room was shut down and remodeled for enhanced floor drains.
- In November 2017, our recycling room is being relocated and remodeled to a new location.

RECYCLING PROGRAM (CONT.)

- Operations and sanitation procedures are being reviewed and updated annually.
- Cleaning and sanitizing schedules are also being updated.
- All employees are being trained at the various recycling task.



ELECTRICITY



WATER USAGE AND CONSUMPTION

WASTE WATER /PRETREATMENT

AIR HANDLING UNITS



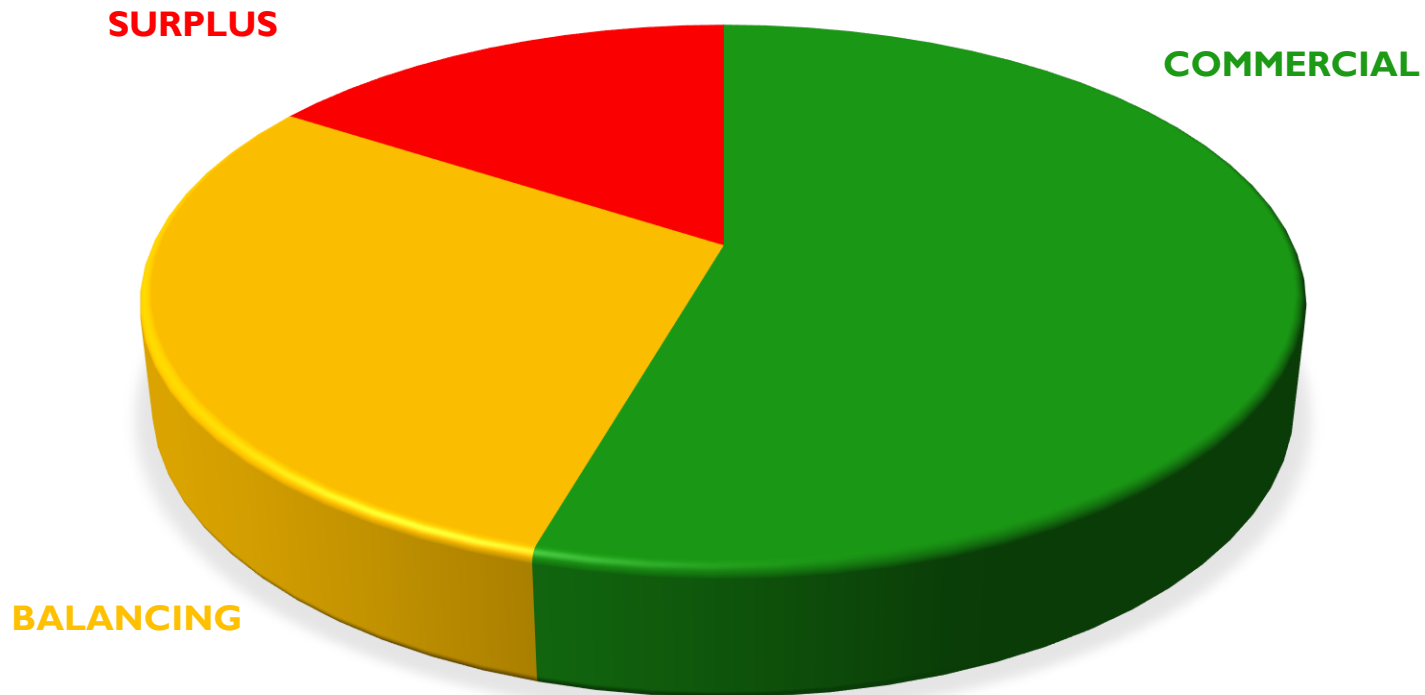
PNEUMATICS



NEW CONSTRUCTION-BUILDING GREEN STANDARDS

NEW MACHINERY AND CONSOLIDATION OF COMMON MACHINE PARTS

NEW PRODUCTS



CONCLUSION