

History & Development



Founding in 1925 as pattern making business

Since 1962 making of rotational moulds

1987 instalment of in-house foundry for Kelch-Cast

Starting in 1998 invest in CAD/CAM & CNC technology

2000 development and introduction of BMC - coatings

Since 2007 development of automation concepts

2017 introduction of electrical heated Robomoulds







Range of Services



Design * Construction * Patternmaking
Digitizing * Re-engineering * FEA * Mock-ups
Prototype Molds * Prototype Parts

CNC- & Cast Aluminum (Kelch/Fast-CastTM) & Fabricated Sheetmetal Rotational Molds Conventional or Electrical Robomolds

Permanent Coatings * Mold Accessories Automation * Performance Solutions Modifications * Repairs * Refurbishments





MAUS Material Dosing Towers





- ✓ For usage with Big Bags, with integrated hoist system
- ✓ High accuracy weighing unit with only +/- 5 Gram
- ✓ 16 programmable buttons
 - + 1 button for continuous feed
- ✓ Coarse and fine dosing by auger
- ✓ Fast feeding rate



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MAUS Material Dosing Towers







MAUS Drop-Boxes





- ... specially insulated hollow stainless steel hopper and lid
- ... interface to mould with PTFE sleeve
- ... Maus-Hole plunger for opening passage in mold - for material drop
- ... Pneumatic cylinder retracts plunger, automatically retract in position



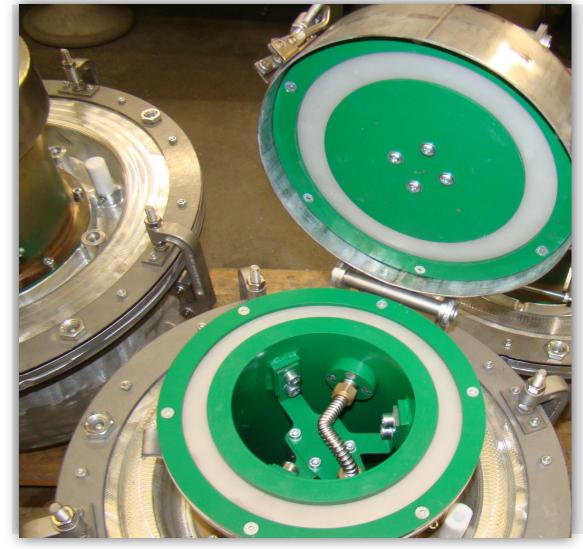




- ... minimized thermal bridging to inside of drop box
- ... BMC-Green coated to enable easy and low friction material travel + release properties
- ... suitable for **24/7**production

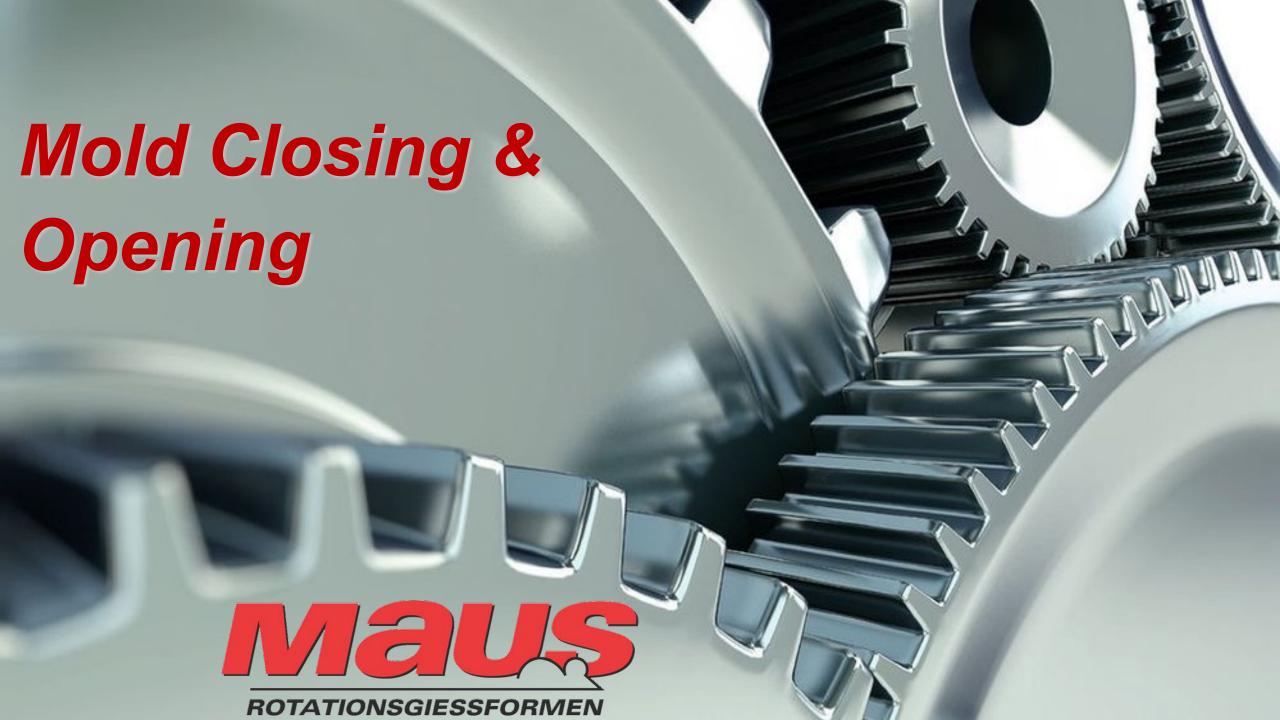


"hidden" or "sunk" Drop-Boxes



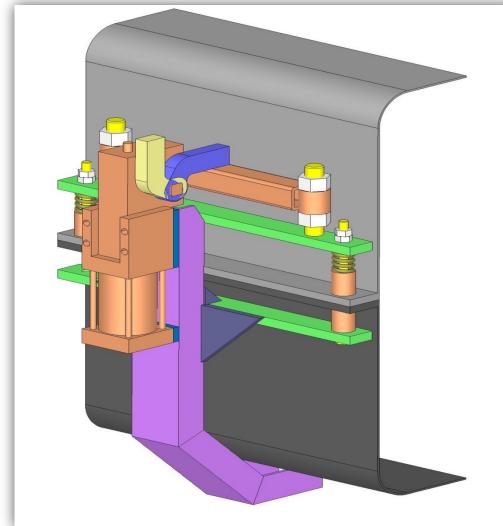






MAUS XL pneumatic clamp





- ✓ Designed for Rotomolding
- ✓ Automatic opening/closing
- ✓ Heat resistant
- ✓ Easy visual controllability
- ✓ Pressure-less and safe clamp (external air to open/close)
- ✓ Powerful closure (>390KG)
- ✓ Easy maintenance



automated 1600Gal Tank





Steelmould for easy watertank &





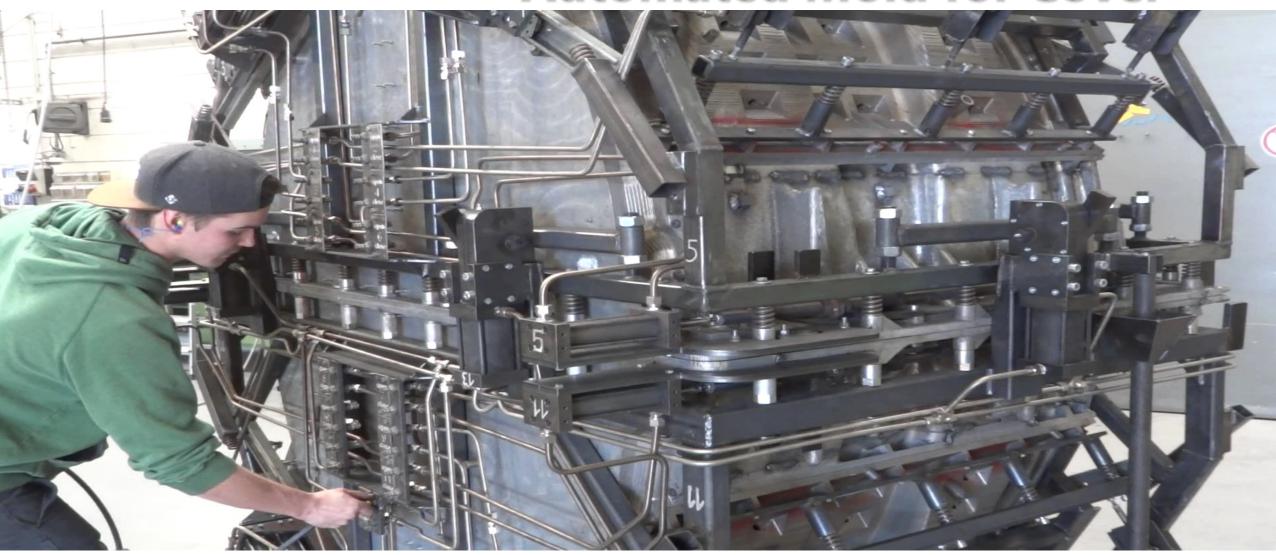
Aluminium "Excrement Tank"







Automated Mold for Cover





pneumatic clamps for robomolds.

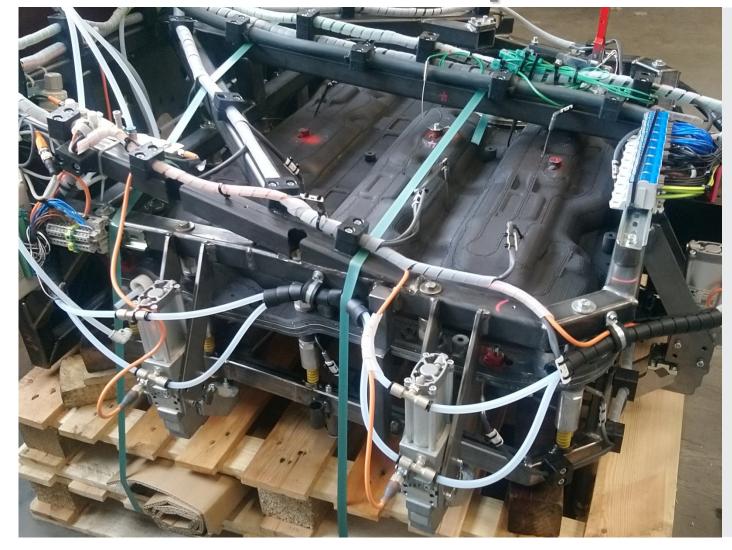




- ✓ "off the shelf" clamps
- ✓ Light weight
- ✓ Automatic opening/closing
- ✓ Limited heat resistance
- ✓ Digital controllability
- ✓ Powerful closure (>390KG)
- ✓ Easy maintenance



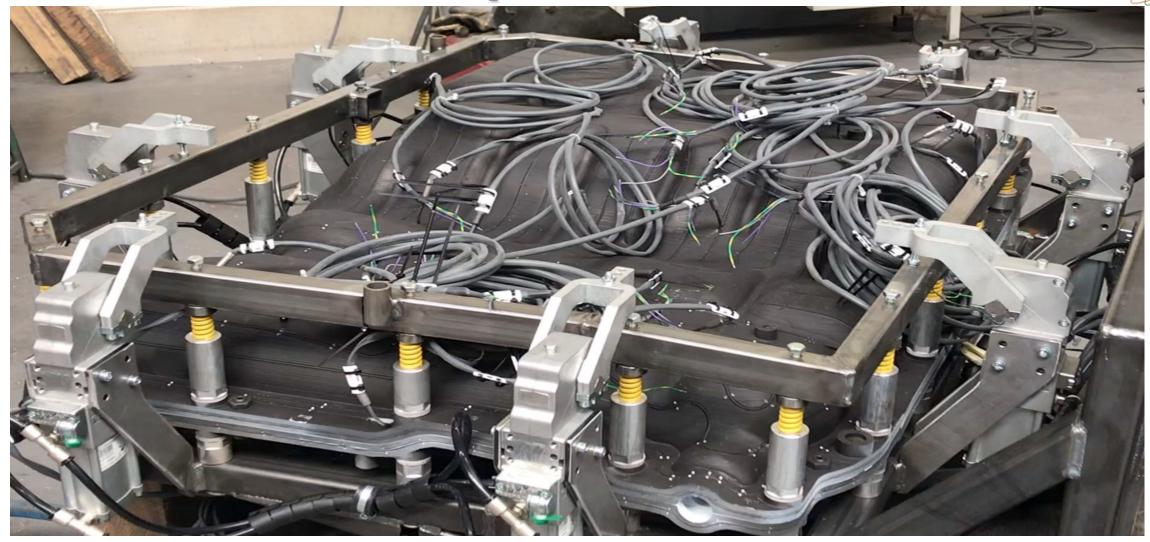
Pneumatic Clamps on Robomold Fuel tank







Pneumatic Clamps on Robomold Fuel tank





Molded Car Fuel tank







Robomoulds – semi automated liner -

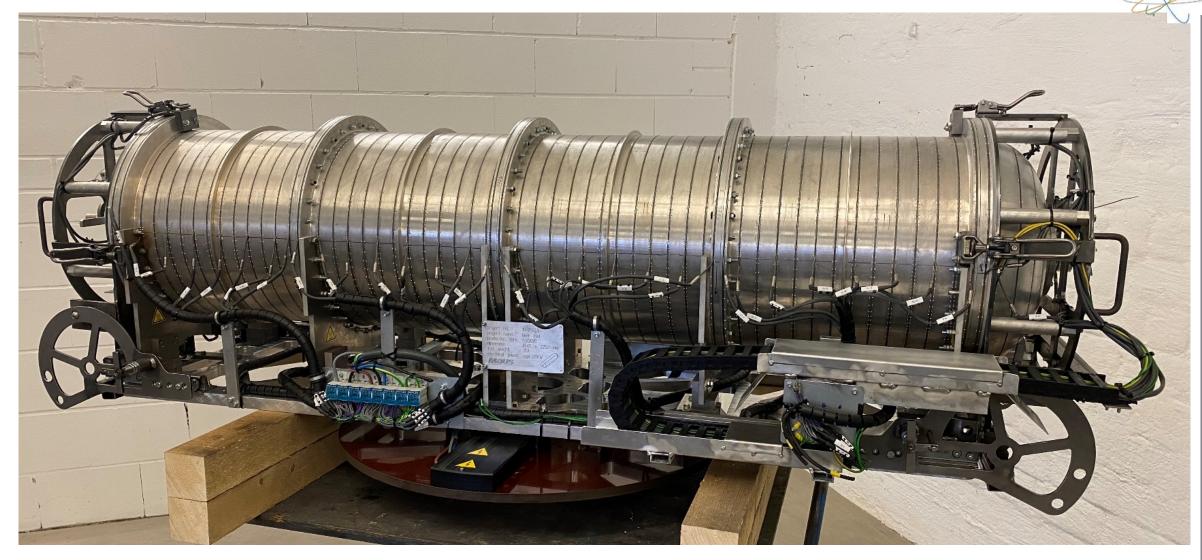




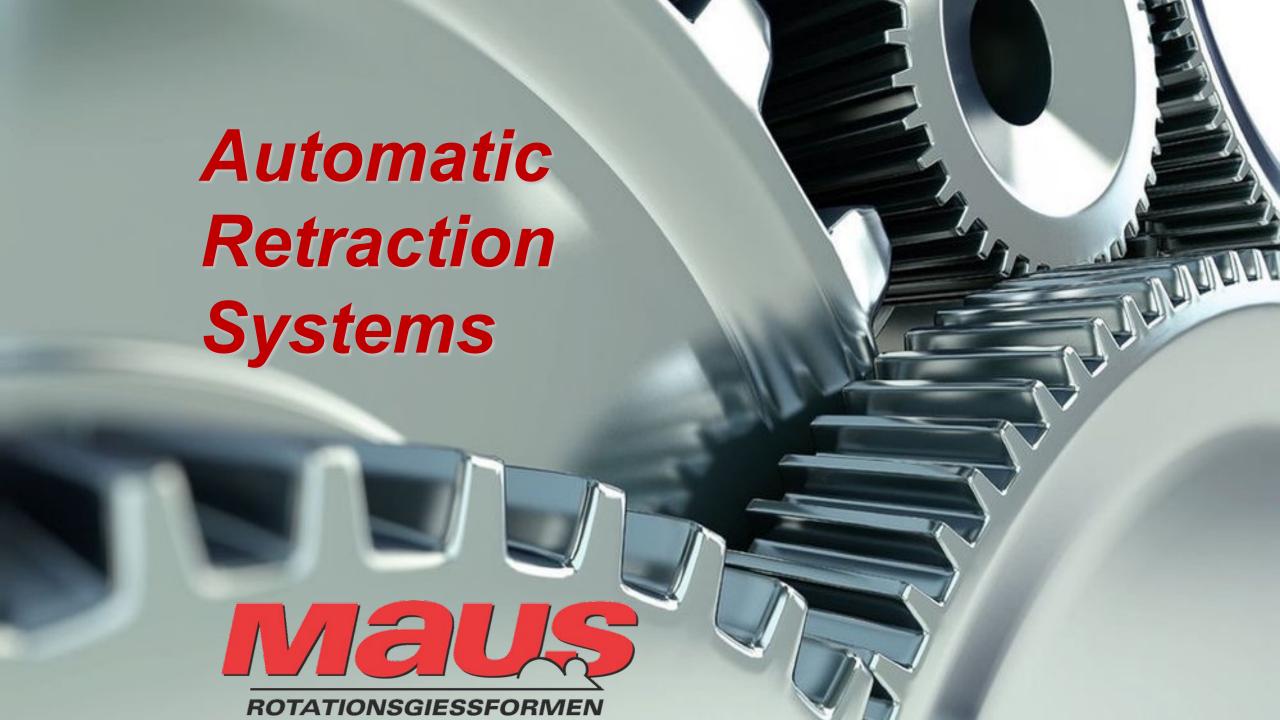




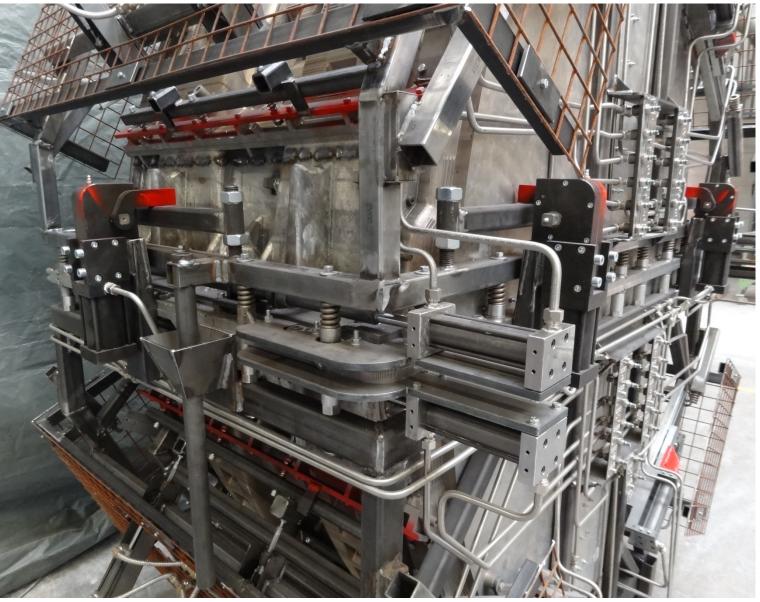
Robomoulds – semi automated liner <





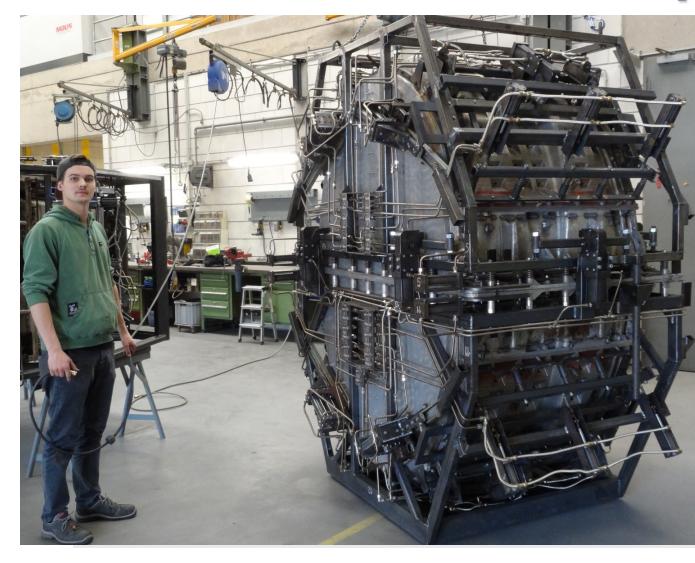








full automatic molds

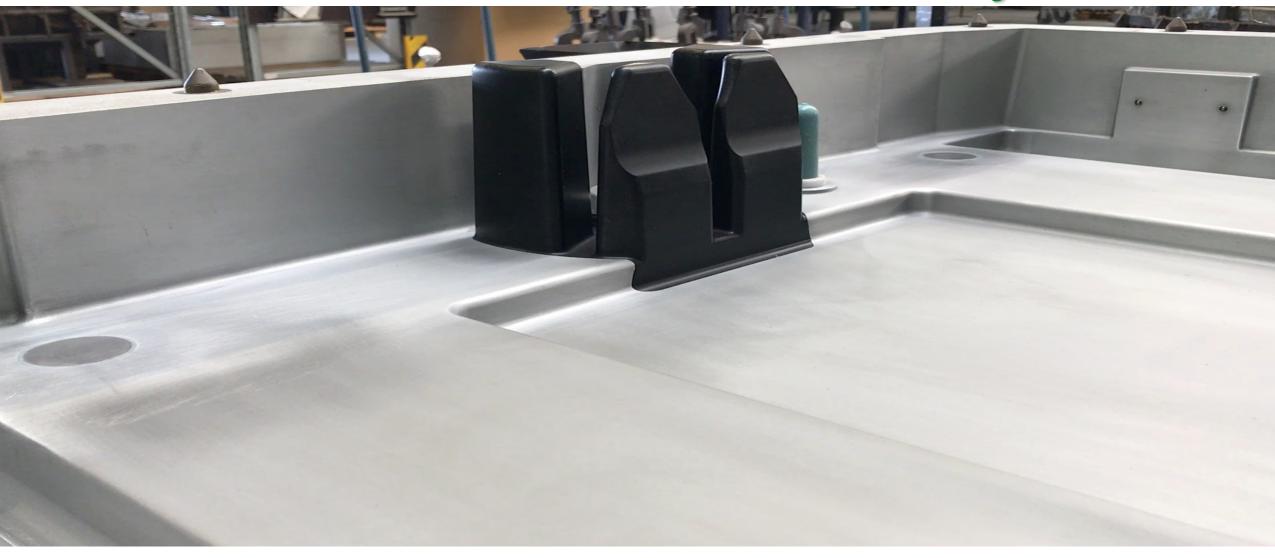








Air - Ejectors









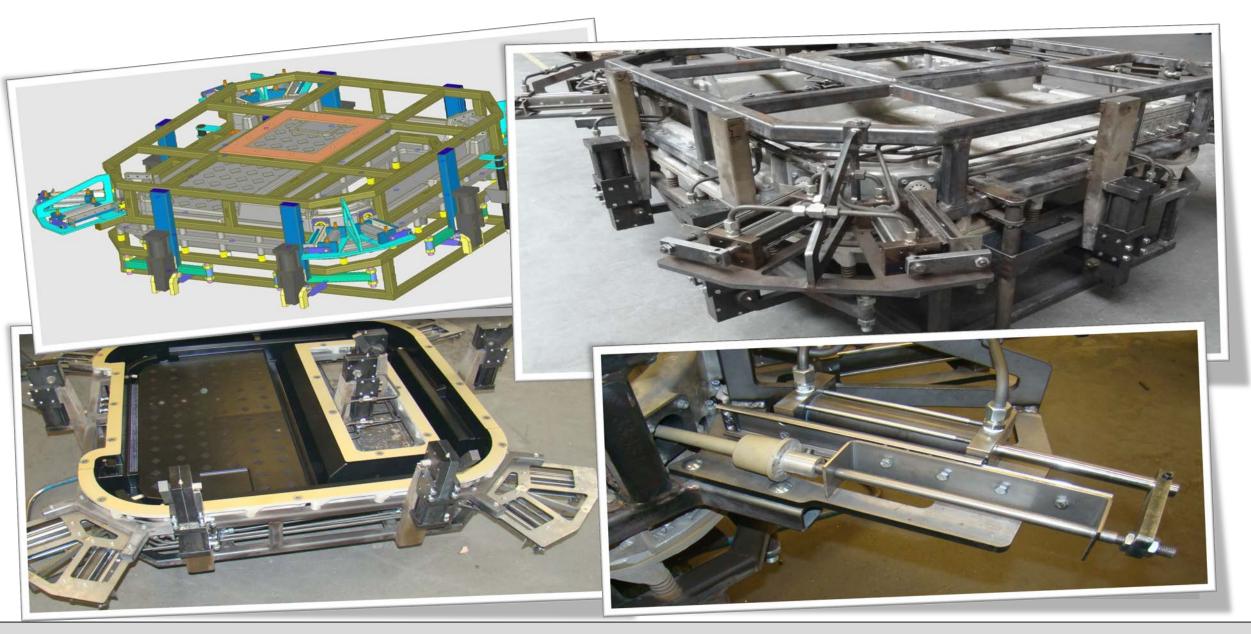






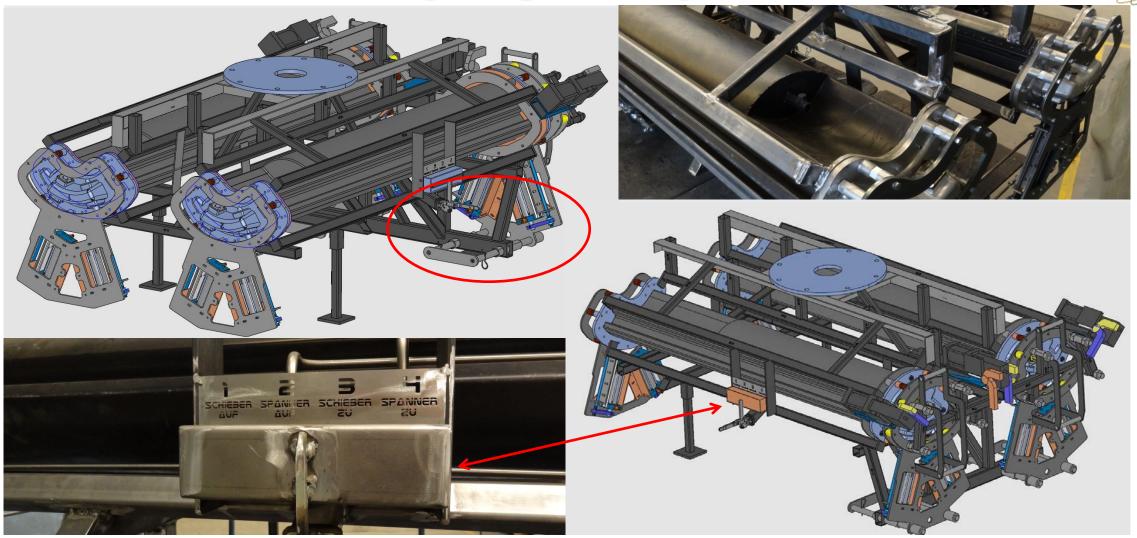








4 air couplings to operate the mould





opening side with rail + hidden hinge











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