

# Techno plates – an add-on system for better productivity when rotomolding with large and heavy molds.

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### TRIVIAL QUESTION:

1 – WHAT IS THE BEST TYPE OF ARM TO HANDLE LARGE & HEAVY TANK MOLDS?

(LESS) TRIVIAL QUESTION:

2 – CAN IT HANDLE THE HEAVY LOADS WITHOUT BREAKING?

**KEY QUESTION:** 

3 – CAN PARTS BE REMOVED WITHOUT DISMANTLING THE ARM?



### **BUT THE REAL QUESTION IS:**

4 – HOW TO BE MORE PRODUCTIVE?





THERE ARE AT LEAST 3 TYPES OF OFFSET ARMS IN THE INDUSTRY:

"L" SHAPED ARM

"C" SHAPED ARM

"BOX" SHAPED ARM (closed arm)

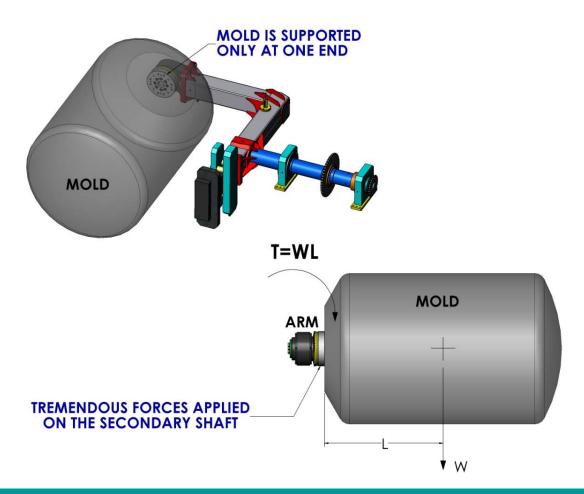


#### "L" SHAPED ARM

- ➤TOP AREA IS FREE ... BUT IT IS NOT ADAPTED FOR HEAVY LOADS
- ➤ BECAUSE MOLDS ARE ONLY SUPPORTED AT ONE END, PLATE IS SUBJECT TO ENORMOUS STRESS, AND ARM CAN BREAK UNDER HEAVY LOADS.

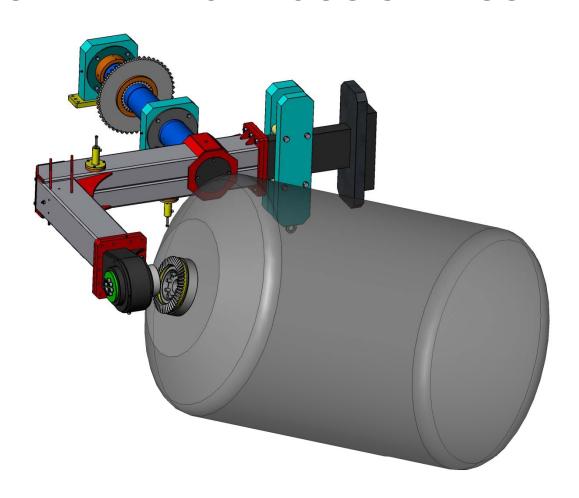


### "L" SHAPED ARM





### "L" SHAPED ARM CAN BREAK UNDER ENORMOUS STRESS



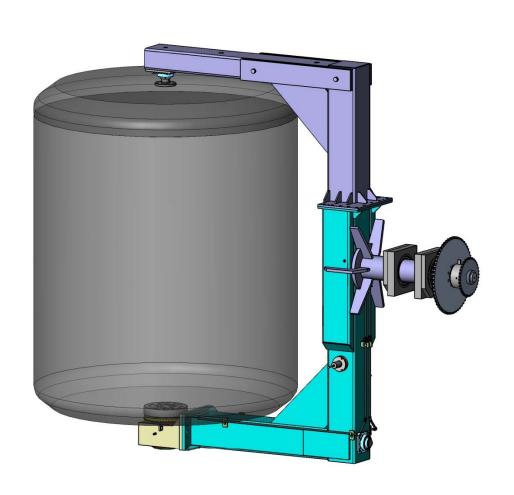


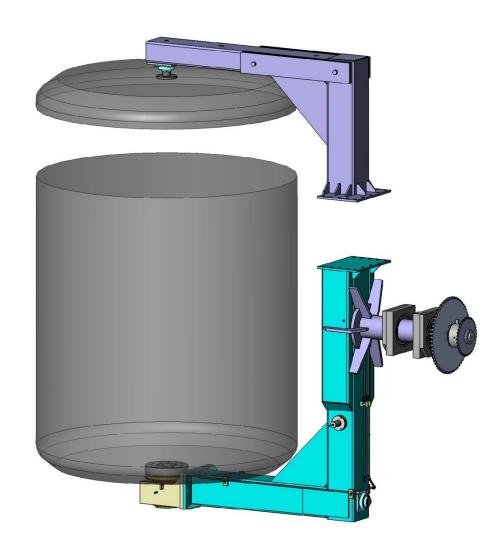
### "C" SHAPED ARM & "BOX" SHAPED ARM

CAN HANDLE HEAVIER LOADS... BUT REMOVING THE PART FROM THE MOLD WILL BE COMPLICATED, ESPECIALLY IF USING AN OVERHEAD CRANE.



### "C" SHAPED ARM

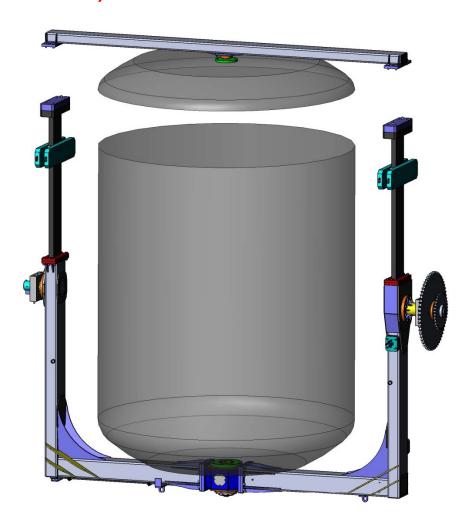






### "BOX" SHAPED ARM (CLOSED ARM)







## STILL WONDERING HOW WE CAN GET AROUND THESE CHALLENGES?





### OUR CUSTOMERS EXPECT US TO HAVE THE SOLUTIONS.



### THE TECHNO-PLATE SYSTEM

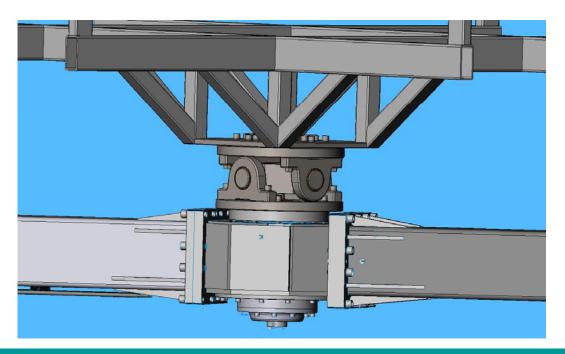




### THE TECHNO-PLATE SYSTEM

SYSTEM DESIGNED FOR ARMS THAT ARE SUPPORTED AT BOTH ENDS. IT HAS 2 MAIN SECTIONS:

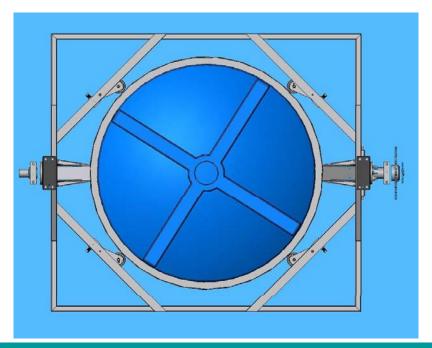
1) REGULAR PLATE (MINOR AXIS) IS REPLACED BY A PLATE ON A UNIVERSAL SWIVEL JOINT: ALLOWS SIDEWAY MOVEMENTS!





### THE TECHNO-PLATE SYSTEM

2) NO CANTILEVER LOAD: SQUARE FRAME SUPPORTS MOLD WITH SPRING-LOADED STEEL WHEELS. SIDEWAY MOVEMENTS ARE WELL SUPPORTED.





### CONCLUSION

#### **KEY BENEFITS FOR ROTOMOLDERS:**

- 1. SAFER WORK ENVIRONMENT;
- 2.TOP OF MOLD IS ALWAYS FREE: EASY ACCESS FOR REMOVAL OF MOLD COVER AND LOADING RESIN;
- 3.HEAVY LOADS WILL NOT DAMAGE ARM, ESPECIALLY THE PLATE OR THE SHAFT THAT DRIVES THE PLATE;
- 4.IMPROVED EFFICIENCY MOLDER WILL BE ABLE TO USE OVERHEAD CRANE TO REMOVE TANK.



### THANK YOU!

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