

Asphalt Pavement Alliance Overview

February, 2017
Amy Miller, P.E.
National Director, APA



Research & Technology

Market Research & Communications

Deployment Activities

Pavement Economics
Committee

Seven Task Groups

Other Research

- Asphalt Institute
- NCAT

Future Research

Go-To-Market
Task Group



Deployment Task Group









NATIONAL ASPHAL

ASPHALT PAVEMENT ALLIANCE

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Pavement Economics Committee



Best Quality & Competitiveness



Pavement Type Selection



Environmental Sustainability



Pavement Design



Legislative



Pavement Preservation



Private Sector Markets & Local Roads



PEC Task Groups

Pavement Economics Committee

Technology & Innovation





Pavement



Selection

















- State of the Practice
- Recalibration Procedure for the Structural Asphalt Layer Coefficient (AASHTO 93)

Reports and Synopses Posted on: www.ncat.us





Pavement Design & Materials Selection

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Deployment Task Group











Go-To-Market Task Group

Factsheets

Infographics

Videos

Presentations

Advertisements

Media Outreach

More







design tool for roadway and parking lot pavements.

PaveXpressDesign.com





GTM Support

Go To Market Effort











The Challenges

Grow Market Share

Competitive Materials

Road Owner Perceptions

Make Asphalt Sexy

The Strategy

Focus on Human Concerns

Leverage Market Research

Connect What Drivers Want With What Road Owners Know Asphalt Delivers



DRIVABI

DRIVABI

SAFETY AND CONTROL ARE ES:

DRIVABILITY MATTERS













































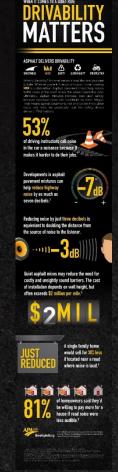
Advertisements

Focused on:

- Speed of Construction
- Noise
- Smoothness
- Sustainability
- Safety

Print & Web Formats











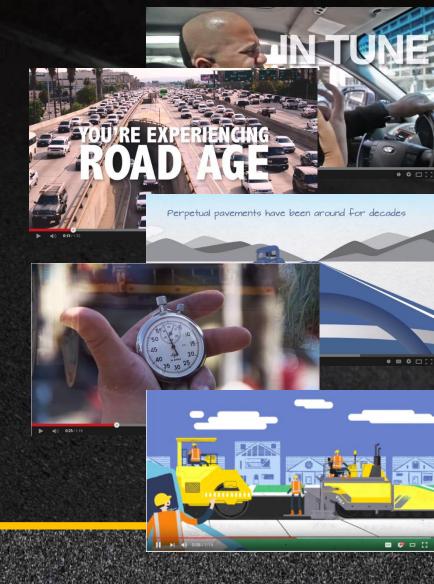


Infographics

Six videos currently available Viewed 109,638 Times

Feel-good positive messages about asphalt, others focus on specific attributes or work to educate viewers about asphalt.







Videos



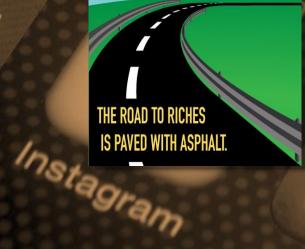
Asphalt.

AMERICA RIDES ON US



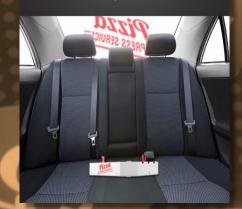
Digital

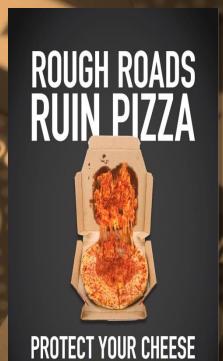




ROUGH ROADS WORSE FOR PIZZA THAN ANCHOVIES DRIVE ASPHALT



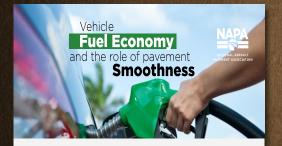




DRIVE ASPHALT

APA

Fact Sheets



When it comes to America's roads, drivers want surfaces that are safe, durable and support fuel efficiency. Pseument smoothness is critical to achieving each of these goals, and the Federal Highway Administration (FHWA) recently determined that smoothness is a key factor in ensuring satisfaction for road users.\footnote{\text{State}}

Thanks to advanced materials and construction techniques, asphalt provides a smooth, continuous surface that meets drivers' standards while adding to pavement longevity and requiring less maintenance than rougher roads'

As drivers, automakers and regulators grow increasingly concerned with fuel economy, the impact of smoothness on vehicle efficiency is receiving greater attention. Three pavement properties are commonly thought to affect fuel consumption:



Texture how rough the surface is



Smoothness how rough the road feels to a driver



Pavement stiffness how much the pavement deflects underneath a vehicle³

No study has grasped how all three pavement properties simultaneously impact vehicle fuel economy.⁴ However, the current scientific consensus is that pavement smoothness typically has the greatest influence and that the effect of texture is smaller on well-maintained pavements. No real agreement has been reached as to the effect of pavement stiffness.⁵

All told, Americans burn nearly 170 billion gallons of fuel driving approximately 3 trillion miles a year.\(^{1}\) froads across the nation were bult and maintained to ensure a smoother ride, drivers could see an approximately 4.5 percent decrease in fuel consumption\(^{2}\)—the equivalent of saving about 13c per gallon\(^{5}\) Smilarly, rough and poorly maintained roads increase wear and tear on vehicles — about \$377\) per year for the average driver\(^{5}\)

National Asphalt Pavement Association | 5100 Forbes Blvd. Lanham, MD 20706 | Phone 301-731-4748 | Toll Free 888-468-6499 | Fax 301-731-4621 | AsphaltPavement.org



About 75 percent of the oil consumed in the United States is used as vehicle fuel.' Despite increases in vehicle bell economy over the past few decades, fuel costs remain a significant budget tem for the public and businesses alse. Numerous factors fillence the fell economy of a vehicle from its aerodynamic properties, engine, tire pressure, and air temperature, however, just three basic forces impact fuel economy; whelice internal friction, air drag, and rolling resistance. While these three forces always affect fuel economy, they are in importance based on the vehicle speed? For example, when a vehicle is traveling at 30 miles per hour, 45 percent of the energy needed to move the car is used to overcome rolling resistance, but at 70 miles per hour, the rolling resistance only comprises about 20 percent of the energy requirement.

Vehicle Energy Consumption by Speed²

30 mph 70 mpt

Rolling Resistance 45% 20%

Internal Friction 30% 15%

Aerodynamic Drag 25% 65%



The rolling resistance forces a vehicle must overcome to maintain speed are linked to its suspension system, bearings, transmission, tire pressure, and in part, the properties of the pavement. Three pavement properties are commonly understood to influence rolling resistance:



Surface texture the roughness of the aggregate materials in a pavement



Smoothness surface unevenness that affects perceived



Pavement stiffness how the pavement deflects under a vehicle's weight

Asphalt Pevement Alliance | \$100 Forbes Blvd. Lanham, MD 20706 | Phone 301-918-8391 | Toll Free 877-APA-0077 | DriveAsphalt.org The Asphalt Pevement Alliance is a partnership of the Asphalt Inotices, National Asphalt Pevement Association, and the State Asphalt Pevement Associations



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The rolling resistance forces a vehicle must overcome to maintain speed are linked to its suspension system, bearings, transmission, tire pressure, and in part, the properties of the pavement. Three pavement properties are commonly understood to influence rolling resistance:



Surface texture the roughness of the aggregate materials in



Smoothness surface unevenness that affects perceived ride quality



Pavement stiffness how the pavement deflects under a vehicle's weight

Research has been conducted over the past 40 years to determine how each of these three properties affects folling resistance. Pawement texture influences fuel economy through the interaction of the tire and the contacted area of the pawement. As the tire deforms, energy converts into heat, which is lost to the rest of the tire and the atmosphere. Pawement stiffness may influence rolling resistance because when tires and pawements interact the pawement compresses causing the tire to continually drive "uphill" Smoothness influences the fuel consumption through energy lost by the shock absorbers and tires as the vehicle moves down the roadway and these systems work to the make the ride more comfortable.

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APA Deployment Team



Amy Miller, P.E. National Director





Sandy Hagar Deployment Coordinator



Dan Staebell Northcentral Regional Director



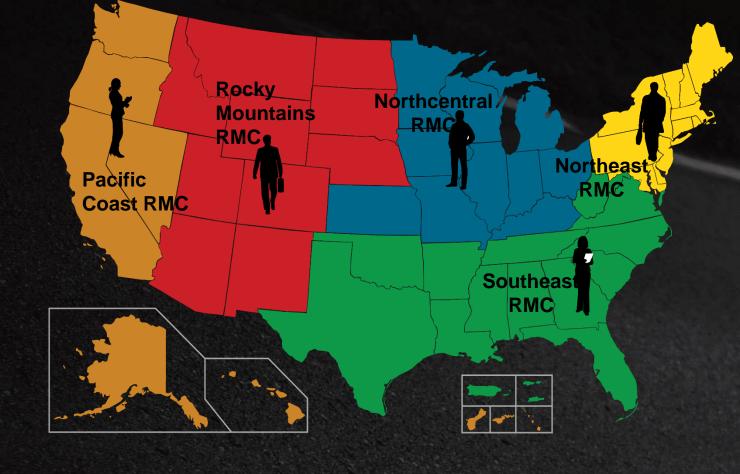
AMERICA RIDES ON US



APA Regional Scope



Five regional councils focused on what works in the field to the benefit of the asphalt pavement industry locally and nationally.





Regional Councils

APA Northeast

- Meeting held in March, 2016 Wilkesbarre, PA
- 50+ attendees
- Developed 3 Initiatives and Action Items
- Regional Council Created
- Con-calls and NAPA Annual Meeting
- Working Through Initiatives



Top 3 Initiatives

- Durability
- Pavement Preservation
- Regional Promotional Activity



Northeast Update

DURABILITY

Goal: To protect market share by enhancing and promoting longlife asphalt pavements.

Action Items - short term:

- Presentation to promote what our states have done to enhance durability. Need to compile what each state has done. Also, describe what is coming....what we are working on for continuous improvement.
- Develop list of key speaking opportunities to present above industry presentation: LTAP, TRB, AASHTO, ACEC, NACE, etc.



 Develop presentations and opportunities to present to design engineers and municipality engineers on mix design opportunities (RAP – move them away from always requiring DOT specs on private work).

Goals - Long term:

- Track research on performance based specifications and tests and keep states updated.
- Put together a consortium to determine if there is an interim step between current state and long-term goal.



PAVEMENT PRESERVATION

Goal: To protect and recover plant mix asphalt market share.

Action Items:

 Promote Thinlay to key stakeholders. Develop competitive message focused on northeast states. Develop simple marketing documentation that describes: process, equipment, list improvements, etc.

REGIONAL PROMOTION ACTIVITY

Goal: Give recognition to key projects and the associated designers, contractors and owners to endorse the use of asphalt.

- Annual showcase award from each state to be celebrated at NEAUPG.
- Develop University Asphalt Competition



Northeast Regional Council

Asphalt Pavement Alliance Northeast Regional Council - 9/7/16

Amy Miller Greg Harder	APA Asphalt Institute		(904) 591-3333 (315) 238-7000
Bruce Barkevich Chris Suttmeier	NYMaterials Peckham Materials	NY NY	(518) 783-0909 (914) 403-6827
	r ceknam waterials		(314) 403 0027
Charles Goodhart	PAPA	PA	(717) 657-1881
Dan Bauman	G.O. Hawbaker	PA	(814) 404-7823
Jim Purcell	NJAPA	NJ	(609) 838-1867
Scott <u>Laudone</u>	Tilcon NY	NJ	(973) 888-7689
Jim Reger	Mass Agg & APA	Mass	(781) 762-2367
Mike Barry	Palmer Paving	Mass	(413) 283-8354
Ron <u>Simbari</u>	All-states Material Co.	Maine	(207) 249-8378
Marshall Klinefelter	MdAsphalt	Maryland	(443) 220-4954
Jeff Graf	Maryland Paving	Maryland	
Jim Clendaniel	Del APA	Delaware	(302) 422-3197
Tim Peffer	Allan Myers, Inc.	Delaware	(717) 442-6113
Don Shubert	Conn Asphalt & Agg	Connecticut	(860) 529-6855
Brad <u>Oneglia</u>	O & G	Connecticut	(203) 522-2259
Alex Phelps	Pike Industries	Vermont/N.H	(603) 530-2237

Asphalt.



APA Northcentral

- Meeting held in July, 2016 Chicago
- 50+ attendees
- Developed 4 Initiatives and Action Items
- Regional Council Created
- Con-calls & NAPA Annual Meeting



Initial NC Discussion

LCCA	Proper Design Thickness
PaveXpress Implementation	IRI Explorer database
Rehab Options	EPD's and Life Cycle Assessment
Perpetual Pavement	Commercial Market
HMA Recycling & Utilization	Common Technical Initiatives
Roller Compacted Concrete	Fractured Slab Technologies



Life Cycle Costing

GOAL: Adapting standard procedure for LCCA analysis that can incorporate state specific input. – Action Items:

- - Put together strategy that will incorporate PEC LCCA guidance document or build on MnDOT LCCA report expected out this year.
 - Determine where in NC Region where we are winning LCCA and understand why? Can this transfer to other states?
 - Square up and balance the misinformation.
 - APA discovers best practices and shares amongst SAPA's.
 - Create a Consumer based simplified LccXpress Tool



Rehab Competition

GOAL: Create a competitive industry message combatting concrete overlays and promoting best HMA practices.

- Action Items

- Develop comparison and state reports that articulate current performance shortcomings of Whitetopping.
- Utilize PCC research being done by Iowa DOT which will be completed in near term. It is believed to show shorter than expected life.
- Find successes of HMA current best practices for pavement rehab.
- Create Powerpoint to tell Positive and Offense driven message.



Proper Design Thickness

GOAL: Promote initiatives designed to teach designers how to optimize pavement design while ensuring performance.

– Action Items:

- Build off NCAT SN values and utilize this as potential retooling of current design practices.
- Positive and Offense driven Powerpoint on thickness design incorporating PaveXpress and Perpetual Pavement design options.
- Build a design workshop to use best in class alternatives and use real world examples of poor designs.
 - Incorporate cost efficiencies



Commercial Market Strategy

GOAL: Implement tools designed to protect and increase market share in private sector market.

- Action Items:

- Work with PEC Private Sector TG
- Develop handout and marketing tools best showing asphalt advantages.
- Determine value proposition and economic benefit package for commercial owners to see hard truth and facts.
- Develop easy bid and specification package for owner simplification and understanding.
- Create message literature and workshop driven powerpoint to support message.



Northcentral Regional Market Council

Regional	Council

Name	Organization
Kevin Burke	IAPA
Scott House	BP
CJ Potts	Milestone
Noel Schultz	Jebro
Bill Rosener	APAI
Eric Leverson	Oldcastle
	Research to Roads/Superior
Grant Wollenhaupt	Bowen
Brian Wood	PAIKY
Keith Rose	Rieth-Riley.
John Becsey	APAM
Dab Kuabbawa	Common ancial Assabalt

Rob Kuehborn	Commercial Asphalt
Konn Wilson	Fred Weber Inc.
Ester Magorka	NAPA
Rod Russell	Barrett Industries
Tim Murphy	Pave Tech
Wayne Jones	Asphalt Institute

WAPA

Brandon Strand

1	Advisor
1	Al Staff
2	Al Supplier
7	HMA Industry
5	SAPA
1	NAPA Staff
17	



Southeast Regional Meeting

Feb. 15-16; Atlanta If you do business in the Southeast, we need your help in protecting and increasing demand for asphalt pavements. Please join the Asphalt Pavement Alliance for a Southeastern Regional Marketing and Deployment Meeting to discuss the regional and state-specific needs and challenges

we face, and to help in crafting our path forward. The meeting is

open to NAPA, AI, and/or SAPA members active in AL, AR, FL, GA, LA, MS, NC, OK, SC, TN, TX, VA, and WV who are involved with strategy, marketing, and oversight for their organization.





Click here to register

Deadline to register is February 9, 2017

WHO SHOULD ATTEND

February

15-16, 2017

Renaissance

Concourse Atlanta Airport

Hotel

Contractors, Producers, State Association Executives as well as NAPA and AI staff. Based on the goals of this meeting, personnel involved with organizational strategy and oversight are highly encouraged to attend, particularly contractor members.

REGISTER

Meeting cost is \$150

SCHEDULE OF EVENTS

Wednesday, February 15, 2017

1:00 pm - 5:00 pm Meeting in the Narita Room.
6:00 pm - 7:00 pm Cocktail reception at the
Renaissance Concourse

Dinner at the Renaissance Concourse

Thursday, February 16, 2017

7:00 pm

7:30 am Breakfast buffet in the Narita Room

8:00 am - 12 noon Meeting in the Narita Room

Asphalt.

AMERICA RIDES

APA National Scope



Trade Shows 2017

- ConAgg/ConExpo: Waiting List; March 7-11, 2017; Las Vegas, Nevada
- National Association of County Engineers: April 9-13, 2017; Cincinnati, Ohio
- RECON International Council of Shopping Centers: May 21-24, 2017; Las Vegas, Nevada
- American Society of Highway Engineers; June 14-18, 2017; New York, New York
- AASHTO Materials Conference: July 30-August 4, 2017; Phoenix, Arizona
- American Public Works Association: August 27-30, 2017;
 Orlando, FL
- Greenbuild: November 8-9, 2017; Boston, Massachusetts





Perpetual Pavement Award





 Eight states received in 2016: Alabama, Arkansas, Florida, Michigan, Minnesota, Pennsylvania, South Carolina and Tennessee.

ON US

Deployment Communication





New Asset of the Month Fresh from the Go-to-Market Task Group

Asset: Smoothness Advertisement Intended Audience: Pavement-type selection decision makers, asphalt pavement industry, and drivers.

Format: Available in full- and half-page versions, as well as several sizes for use on the Internet

Where: The Asphalt Vault, available in APA and customizable "add your logo" versions. Usage recommendations: Share on social media, use in print or electronic newsletters and publications, as well as in emails geared to reach state DOT officials, public works agencies, consulting engineers, and design-build firms.

Why Smoothness? FHWA has determined that pavement smoothness is a key factor in ensuring driver satisfaction. Also, a May 2016 report from the International Grooving



thanks to PaveXpress, a free web-based pavement design tool for roadway and parking lot pavements.

PaveXpressDesign.com

What is Old is New Again... Don't forget this oldie but goodie

Focus: Proper Pavement Design Intended Audience: Pavement designers. consulting engineers, students, local

Format: Free, web-based pavement design

Where: www.pavexpressdesign.com, support materials (instructional PowerPoint, advertisements, brochure, etc.) are available via the Asphalt Vault Usage Recommendations: Put together a lunchand-learn with local agencies — cities. municipalitiwes, consulting firms, DOTs, DPWs, etc. - to highlight the tool. If you can, offer free CEU/PDH credits to help encourage attendance. A customizable PowerPoint file is available for such a presentation. To understand all the features. view a free, training webinar, found here: PaveXpress Webinar. You can also demo the program at local trade shows or

when meeting with local engineers or



Story of the Month

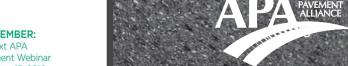
Recently, Jim Warren, Executive Director for the Asphalt Contractors Association of Florida used the "When It Comes to Sustainability, Drivability Matters" infographic and ad as to sponsor a part of a packet of information distributed to engineers at the Florida Association of Counties Annual Meeting in Orlando, FL. These documents were merged to become a two-sided document. This was a perfect fit as Florida cities and green codes are looking for ways to use pavements as an opportunity to meet local and county sustainability requirements. Way to go, Jim!

REMEMBER:

Next APA Deployment Webinar November 15, 2016

Asphalt.

AMERI



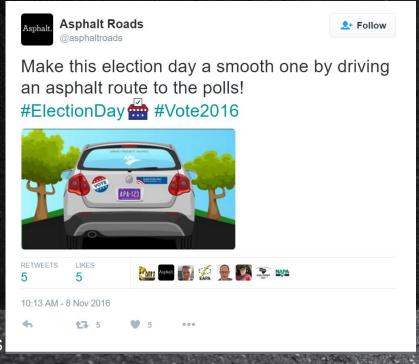
Deployment Communication

- Monthly Con-call 3rd Tuesday Monthly
 - 20-40 Attendees
 - Standard items: PEC/GTM Update, APA Regional Effort Update, Competition Issues, Legislative Issus, Asphalt Institute Regional Engineer Update
 - Featured Speaker



Deployment of GTM Assets

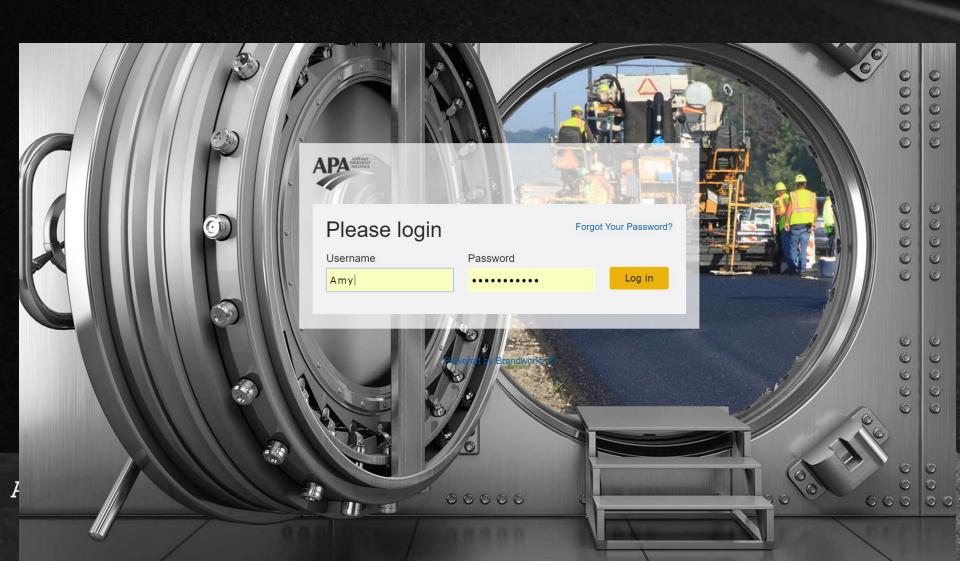
- Social media webinars for SAPAs
- Monthly social media calendar





Asphalt Vault

Repository for State Execs





How Can You Get Involved? Any Questions?

Amy Miller amiller@asphaltroads.org

Asphalt Pavement Alliance presents



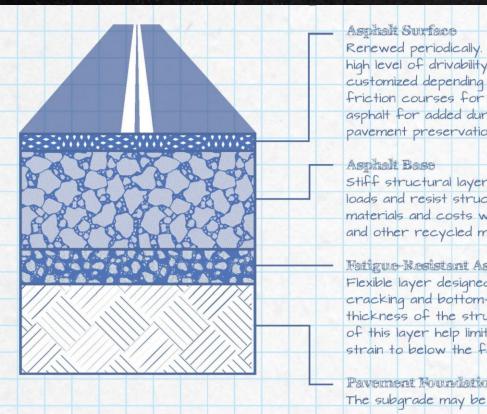
Perpetual Pavement Award Interstate 180





How To Design A Road To Withstand Time, Traffic, and Taxpayers

erpetual Pavement Design



Renewed periodically. Maintained to ensure a high level of drivability. Surface type can be customized depending upon needs: open-graded friction courses for safety, stone-matrix asphalt for added durability, Thinlays M for pavement preservation, etc.

Stiff structural layer designed to distribute loads and resist structural rutting. Optimizes materials and costs with use of RAP, RAS, and other recycled materials.

Fatigue-Kesistant Asphalt Layer

Flexible layer designed to prevent fatigue cracking and bottom-up cracking. The overall thickness of the structure and the materials of this layer help limit the maximum tensile strain to below the fatigue endurance limit.

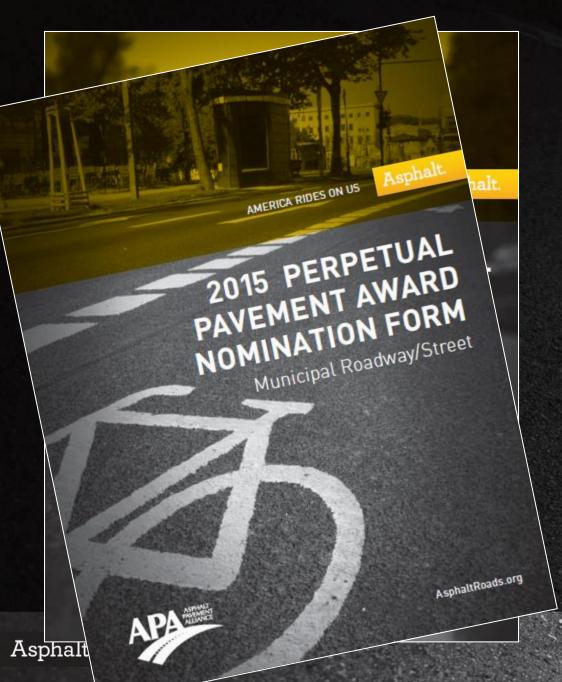
Pavement Foundation

The subgrade may be stabilized or unstabilized

Asphalt.

Perpetual Pavements



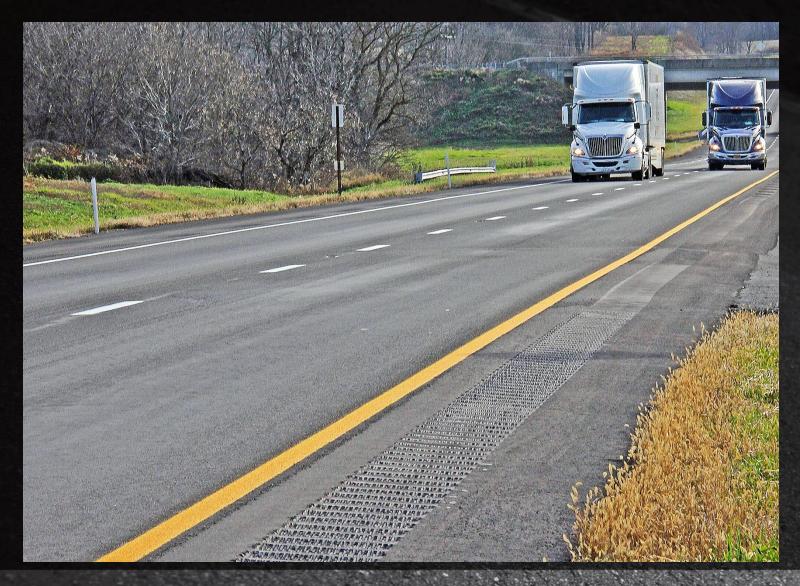




Criteria:

- 35+ years old
- 13+ years between overlays (average)
- No increase > 4"





APA ASPHALT PAVEMENT ALLIANCE

Congratulations!



pennsylvania

DEPARTMENT OF TRANSPORTATION



nterstate 180 MM1.5-MM4.5



THANK YOU!

