

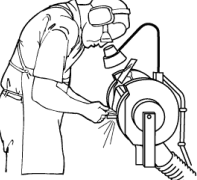
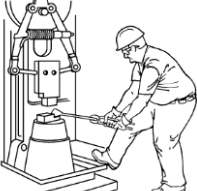
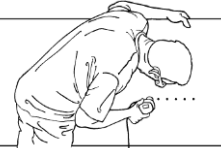




HAZARD ZONE JOB TASK ERGONOMIC CHECKLIST

For each "caution zone job" find any physical risk factors that apply. If a hazard exists, it must be reduced below the hazard level or to the degree technologically and economically feasible.

<p>Movements or postures that are a regular and foreseeable part of the job, occurring more than <i>one day per week</i>, and more frequently than <i>one week per year</i>.</p>	<p>Hazard Exists ✓</p>	<p>Job Position evaluated: Date:</p>	<p>No. of employees in these jobs?</p>
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Awkward Posture	Comments/Observations
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 <p>1. Working with the hand(s) above the head, or the elbows above the shoulders</p> <p>More than 4 hours total per day</p> <p><input type="checkbox"/></p>	
 <p>2. Repeatedly raising the hand(s) above the head, or the elbow(s) above the shoulder(s) more than once per minute</p> <p>More than 4 hours total per day</p> <p><input type="checkbox"/></p>	
 <p>3. Working with the neck bent more than 45° (without support or the ability to vary posture)</p> <p>More than 4 hours total per day</p> <p><input type="checkbox"/></p>	
 <p>4. Working with the back bent forward more than 30° (without support or the ability to vary posture)</p> <p>More than 4 hours total per day</p> <p><input type="checkbox"/></p>	
 <p>5. Working with the back bent forward more than 45° (without support or the ability to vary posture)</p> <p>More than 2 hours total per day</p> <p><input type="checkbox"/></p>	
 <p>6. Squatting</p> <p>More than 4 hours total per day</p> <p><input type="checkbox"/></p>	
 <p>7. Kneeling</p> <p>More than 4 hours total per day</p> <p><input type="checkbox"/></p>	


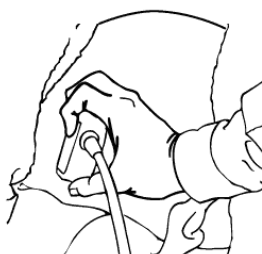

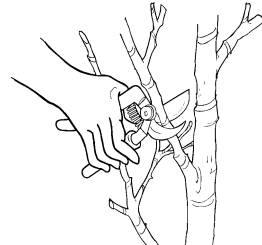
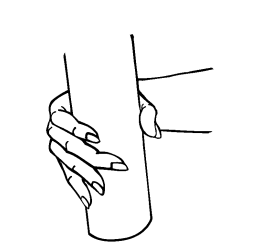
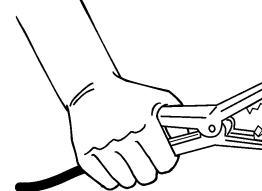
High Hand Force

Hazard
Exists



Comments/Observations

Pinching an unsupported object(s) weighing 2 lbs or more per hand, or pinching with a force of 4 lbs or more per hand (comparable to pinching a half a ream of paper)

<p>8.</p> 	<p>+ Highly repetitive motion</p>	<p>+ More than 3 hours total per day</p>	<input type="checkbox"/>
<p>9.</p> 	<p>+ 30° 45° 30°</p>	<p>+ More than 3 hours total per day</p>	<input type="checkbox"/>
<p>10.</p> 	<p>No other risk factors</p>	<p>+ More than 4 hours total per day</p>	<input type="checkbox"/>
<p>Gripping an unsupported object(s) weighing 10 lbs or more per hand, or gripping with a force of 10 lbs or more per hand (comparable to clamping light duty automotive jumper cables onto a battery)</p>			
<p>11.</p> 	<p>+ Highly Repetitive motion</p>	<p>+ More than 3 hours total per day</p>	<input type="checkbox"/>
<p>12.</p> 	<p>+ 30° 45° 30°</p>	<p>+ More than 3 hours total per day</p>	<input type="checkbox"/>
<p>13.</p> 	<p>No other risk factors</p>	<p>+ More than 4 hours total per day</p>	<input type="checkbox"/>


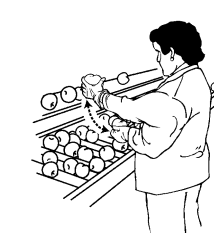


Highly Repetitive Motion

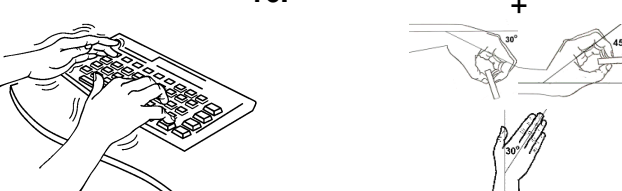

Hazard
Exists
✓

Comments/ Observations

Using the same motion with little or no variation every few seconds (excluding keying activities)

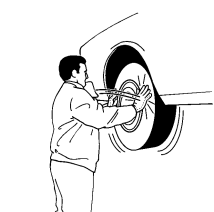
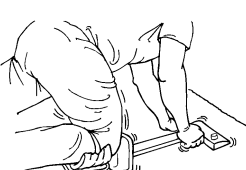
<p>14.</p> 	<p>+ More than 2 hours total per day</p>	<input type="checkbox"/>
<p>15.</p> 	<p>No other risk factors</p> <p>+ More than 6 hours total per day</p>	<input type="checkbox"/>

Intensive keying

<p>16.</p> 	<p>+ More than 4 hours total per day</p>	<input type="checkbox"/>
<p>17.</p> 	<p>No other risk factors</p> <p>+ More than 7 hours total per day</p>	<input type="checkbox"/>

Repeated Impact

Comments/ Observations

<p>18.</p> 	<p>Using the hand (heel/base of palm) as a hammer more than once per minute</p> <p>+ More than 2 hours total per day</p>	<input type="checkbox"/>
<p>19.</p> 	<p>Using the knee as a hammer more than once per minute</p> <p>+ More than 2 hours total per day</p>	<input type="checkbox"/>

Calculator for analyzing lifting operations

Company

Evaluator

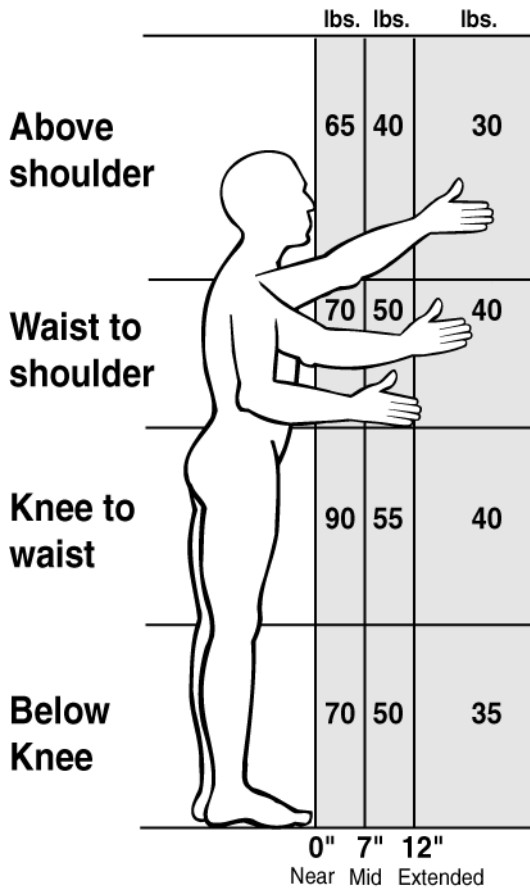
Job

Date

1 Enter the weight of the object lifted.

Weight Lifted
lbs.

2 Circle the number on a rectangle below that corresponds to the position of the person's hands when they begin to lift or lower the objects.



3 Circle the number that corresponds to the times the person lifts per minute and the total number of hours per day spent lifting.

Note: For lifting done less than once every five minutes, use 1.0

How many lifts per minute?	How many hours per day?		
	1 hr or less	1 hr to 2 hrs	2 hrs or more
1 lift every 2-5 min	1.0	0.95	0.85
1 lift every min	0.95	0.9	0.75
2-3 lifts every min	0.9	0.85	0.65
4-5 lifts every min	0.85	0.7	0.45
6-7 lifts every min	0.75	0.5	0.25
8-9 lifts every min	0.6	0.35	0.15
10+ lifts every min	0.3	0.2	0.0

4 Circle 0.85 if the person twists 45 degrees or more while lifting.

0.85

Otherwise circle 1.0

5 Copy below the numbers you have circled in steps 2, 3, and 4.

lbs.	X	Step	X	Step	=	Lifting Limit
2		3		4		lbs.

6 Is the Weight Lifted (1) less than the Lifting Limit (5)

Yes – OK
No – HAZARD

Department of
LABOR AND
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Note: If the job involves lifts of objects with a number of different weights and/or from a number of different locations, use Steps 1 through 5 above to:

- Analyze the 2 worst-case lifts—the heaviest object lifted and the lift done in the most awkward posture.
- Analyze the most commonly performed lift. In Step 3, use the frequency and duration for all the lifting done in a typical workday.

7 SOLUTIONS PRINCIPLES

To find the most appropriate solution for this job, look for the lowest number you used to do the calculations (2, 3, 4)

HANDS POSITION (2) <ul style="list-style-type: none">• Reduce the horizontal distance from the body• Remove barriers, obstacles• Reduce weight of load• Reduce capacity of the container• Team lift the object with two or more workers• Design workstation with the adjustable heights to eliminate trunk bent forward• Provide handholds• Store objects at 30 inches off the floor	FREQUENCY (3) <ul style="list-style-type: none">• Increase weight of a load so it requires mechanical assist• Improve layout to minimize manual material handling• Use mobile storage racks
DURATION (3) <ul style="list-style-type: none">• Use mechanical assist such as overhead hoist, manipulator, vacuum lift, pneumatic balancer, forklift• Eliminate the use of deep shelves• Job rotation to other jobs where no lifting is required	TWISTING (4) <ul style="list-style-type: none">• Redesign workstation layout to eliminate trunk twisting• Locate lifting operations in front of the body• Use slides, gravity, chutes to eliminate lifting/twisting

Calculator for Hand-Arm Vibration

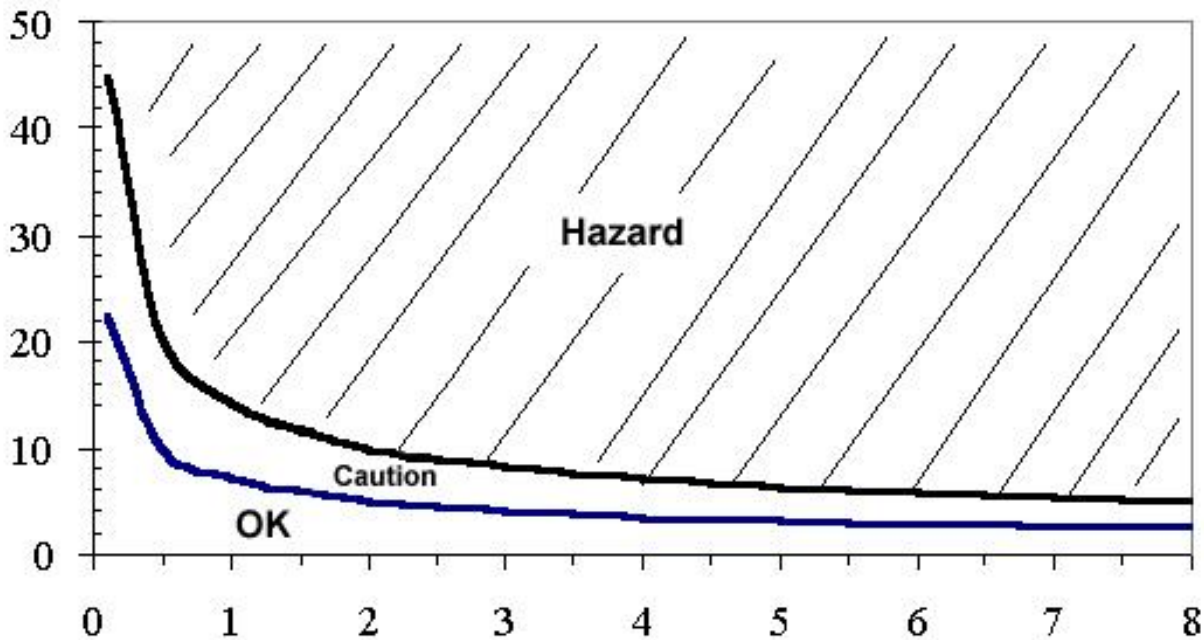
1. Find the vibration value for the tool. (Get it from the manufacturer look it up at this website <http://umetech.niwl.se/Vibration/action.lasso?-database=HAVbase.fp3&-layout=Normal&-response=HAVSearch.html&-show> On the graph below mark the point on the left side shown as Vibration value.

Vibration
m/s²

2. Find out how many total hours per day the employee is using the tool and mark that point on the bottom of the chart below.

Duration
Hrs.

3. Trace a line into the graph from each of these two points until they cross.



4. Interpretation

- a. If that point lies in the crosshatched "Hazard" area above the upper curve, then the vibration hazard must be reduced below the hazard level or to the degree technologically and economically feasible.
- b. If the point lies between the two curves in the "Caution" area, then the job remains as a "Caution Zone Job."
- c. If the point falls in the "OK" area below the bottom curve, then no further steps are required.

Note: The caution limit curve (bottom) is based on an 8-hour energy-equivalent frequency-weighted acceleration value of 2.5 m/s². The hazard limit curve (top) is based on an 8-hour energy-equivalent frequency-weighted acceleration value of 5 m/s².