



MINUTES FROM PREVIOUS MEETING

ACAF Specification Committee Meeting

Wed. May 4th, 2022

9:30 PM – 2:30 PM CST

277 Technology Parkway, Auburn AL

National Center for Asphalt Technology – Don Brock Classroom

Committee Members and Guests in attendance:

➤ In-Person

- David Allain – ACAF
- Bill Berry – Middlesex Co.
- Tim Carter – P&S Paving
- Mickey Cox – AJAX Paving Industries
- Bob Flowers – CWR Contracting
- Rick Fort – Preferred Materials
- Chris Harris – Anderson Columbia
- Julio Leganoa – Halley Engineering Contractors
- Damon Markwell – Ranger Construction
- Steve McReynolds – Asphalt Testing Solutions & Engineering
- Mark Musselman – ACAF
- Tanya Nash – Asphalt Testing Solutions & Engineering
- Patrick Pienkos – Ranger Construction Industries
- Renato Reis – Ranger Construction Industries
- Bret Smith – Ranger Construction Industries
- John Taylor – Preferred Materials

➤ Virtual (Teams)

- Eron Chambers – Hubbard Construction
- Vince Hafeli – AJAX Paving Industries
- Joe Meier – Middlesex Co.
- Richard Hewitt – FDOT
- Howard Moseley – FDOT
- Greg Sholar – FDOT
- Wayne Rilko – FDOT

❖ Call to Order

- Chair Carter calls the meeting to order at 9:30 AM.

❖ Acknowledgement of Anti-Trust Policy

- Chair Carter recognizes ACAF's Anti-Trust Policy. Unanimous consent is given to agree to adhere to its direction.

❖ Acknowledgement of Conflict-of-Interest Policy

- Chair Carter recognizes ACAF's Conflict of Interest Policy. Unanimous consent is given.

❖ FDOT Updates

- Rich Hewitt is looking into optimizing milling depths to prevent multiple milling depth pay items.
- E-ticketing specification to be released in July 2023 Spec Book
- In regard to Kraton SBS Force Majeure Declaration, FDOT may release DCE Memo stating ground tire rubber (GTR) shall be included in 76-22 polymer mixtures to compensate for possible lowered SBS polymer materials, creating a hybrid mixture of SBS and GTR
- Potential Specification Changes upcoming:
 - 9.5mm mix in Traffic level E if 1 ¼" or more, no loss in performance found in research.
 - FC-5 pumped up 3/8" gradation range.
 - Cantabro mass loss test
 - Scale checks every 35 days to allow times for long/short months and weekends
 - Binder storage range from 230F – 355F to be consistent with mixture temp
 - Re-emulsification test for emulsions.

❖ Old Business

- Chair Carter reviews previous meeting minutes
 - Committee members voiced that they would like the specifications on temporary detours to be clear on whether or not material should have testing requirements or not.

❖ New Business

- Chair Carter reviews new business topics

- Resurfacing Costs Escalation
 - Committee came up with various ideas to cut costs on resurfacing.
 - ◆ Cut out side-streets, mill and resurface only mainlines
 - Turn lanes, etc add lots of extra days
 - ◆ Eliminate multi mill depths
 - ◆ Extend lane closure times. 5 hrs closure = 3 hrs mill/paving
 - ◆ Pre-milling specification changing from 24 hrs to 72 hrs before paving.
- Tarping requirements when hauling FC-5
 - General consensus from the committee is that we should all keep tarping to ensure quality mixture is placed on the job.
- General consensus from the committee is that we would want to allow the opportunity to allow adding additives at the plant.
- Open discussion on thick lift paving and the suggestion that it should be considered an option in the optional base groups.

❖ Next Meeting Date

- Potential Date: July 29th

❖ Meeting Adjourned at 1:55 PM

Action Items

1. Discuss ideas with FDOT for reducing the strain on polymer modified mixtures due to the SBS Force Majeure Declaration from Kraton.
2. Chair Carter will bring discussion points to ACAF Board of Directors at the 2022 ACAF Convention to hear their ideas and actions the association should take.